

True Ice Series

Modular Commercial Cube Ice Machine

Model: **TCIM-422**



TrueTouch®



AIR-COOLED • TCIM-422-HA1-A

(Shown on a TIB-422 ice bin. Sold separately.)

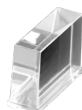
22" W x 24" D x 22" H
(56 x 61 x 56 cm)



CUBE SIZES

HALF

7/16" x 1-1/8" x 7/8"
(11.1 x 28.6 x 22.2 mm)



FULL

7/8" x 7/8" x 7/8"
(22.2 x 22.2 x 22.2 mm)



LARGE

1-1/8" x 1-1/8" x 7/8"
(28.6 x 28.6 x 22.2 mm)



- Produces up to **450 lbs (204 kg)** of ice per 24 hours
- Exceeds ENERGY STAR® standards by **up to 37%**
- Eco-friendly **R290** refrigerant: **4.3 oz (122 g)**
- **One-touch** cleaning

FEATURES & BENEFITS

► Maximum Efficiency & Superior Sanitation

- **Patented TrueNcapsuL8® Evaporator:** Fully insulated and sealed for maximum efficiency while inhibiting the growth of mold, bacteria, and biofilm on the backside of the evaporator plate.
- **Industry-leading cycle times:** fast ice production with no harvest assist required.
- **Wide Operating Range:** **35 °F to 110 °F (1.6 °C to 43.3 °C).**
- **TrueGuard™ Antimicrobial Protection:** Integrated into molded components, storage bin liner, and bin door.
- **TrueZone®:** Continuous air purification in the food zone and storage bin with growth-inhibiting technology.
(Optional accessory, sold separately).
- **One-touch cleaning** and tool-free removable components for simplified cleaning and maintenance.

► Monitoring, Programming & Predictive Diagnostics

- **TrueTouch® Smart Touchscreen:** 4.3 in (11 cm) display featuring real-time ice level monitoring, live system status, and diagnostics without complex error codes.
- **Time-of-Flight (ToF) Technology:** Real-time ice level and usage monitoring to **right-size equipment and maximize efficiency**, eliminating the need for thermostat kits.
- **Ice production scheduling.**
- **Gauge-Free Diagnostics:** Integrated high- and low-pressure transducers allow **service without external gauges.**
- **Real-Time Alerts:** Visual, audible, and push notifications.

► Remote Monitoring*

- **TrueConnect®:** Remote access to system data enables **predictive diagnostics and proactive maintenance**, identifying potential issues before they impact operations.
- **Location-based performance optimization.**
- Remote **shutdown** capability.

*Coming soon to the marketplace.

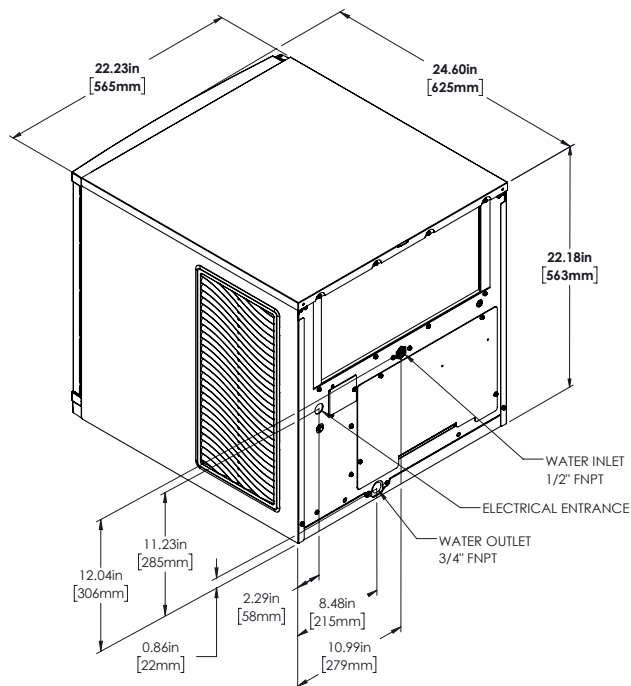
True Ice Series

Modular Commercial Cube Ice Machine

Model: **TCIM-422**

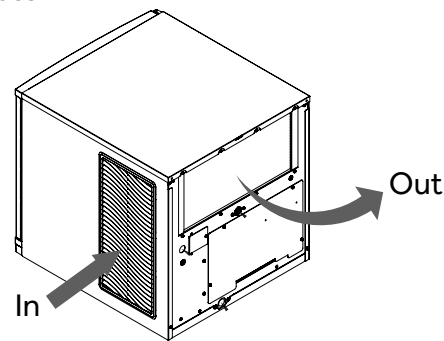


PLAN VIEW



CLEARANCE

PLEASE NOTE: air-cooled units **require 6" (152.4mm) clearance** for air intake and exhaust on the left, right, and back sides.



ADDITIONAL FEATURES

- **TrueTech® clear-coated exterior:** Corrosion and fingerprint resistant
- **Removable air filter** and RCU technology
- **Micro-channel condenser** for superior efficiency
- **Ultra-quiet fan operation**

SPECIFICATIONS

AIR COOLED			ICE PRODUCTION / 24 HOURS				Peak Heat of Rejection BTU/hr
True Ice Series Model	Cube Size	Crated Weight (lbs)	70°F Air / 50°F Water (21° Air / 10°C Water)	90°F Air / 70°F Water** (32° Air/21°C Water)			
			Ice Production (lbs)	Ice Production (lbs)	Potable Water Consumption/100lb	Electrical Consumption/100lb	
TCIM-422-HA1-A •	Half	164 (74 kg)	450 (204 kg)	348 (158 kg)	15.2 gal	4.47 kWh	5,700
TCIM-422-FA1-A	Full		440 (200 kg)	330 (150 kg)		4.65 kWh	
TCIM-422-LA1-A	Large		430 (195 kg)	310 (141 kg)		4.80 kWh	

• Energy Star Model

ELECTRICAL		CONNECTIONS	
Voltage	Min Circuit Ampacity	Potable Water In	1/2" Female NPT
115/60/1	15	Water Out	3/4" Female NPT
		Electrical Connection Junction Box	104-127 VAC/60Hz/1

OPERATING REQUIREMENTS		
	Minimum	Maximum
Ambient Air Temp	35°F (1.7°C)	110°F (43.3°C)
Water Temp	35°F (1.7°C)	100°F (37.7°C)
Water Pressure	20 psi (138 kPa)	100 psi (689 kPa)



ACCESSORIES

- **TrueZone®** ozone air purification device
- **True Platinum / Standard** water filter kits & replacement cartridges



**Performance specifications are subject to change. For the most up-to-date information, please visit [Energy Star's website](https://www.energystar.gov).

AL_Rev 07/2026_2