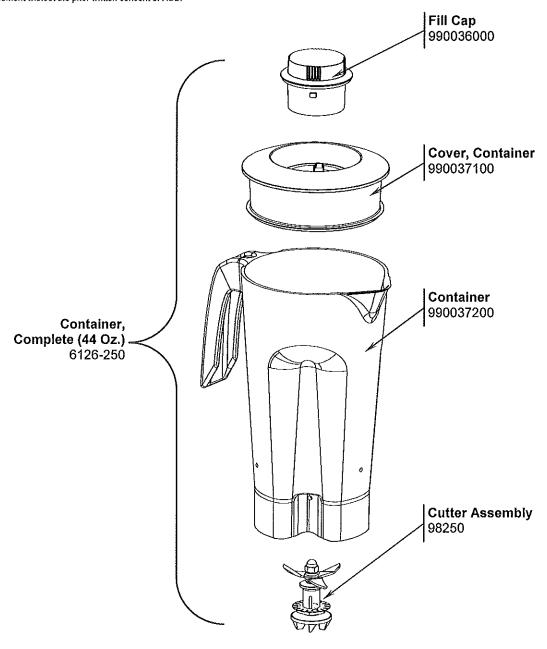
Parts and Accessories Diagram

Model HBB250R

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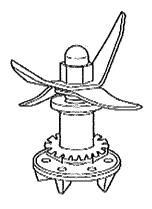


Hamilton Beach 4421 Waterfront Drive	Revision Description	on: PRODUCTION	PRODUCTION RELEASE (Replaces 540006300)							
	Request Number:	DOC4186	Revisio	n Date:	10/22/13	Approved by:	DOC4186			
Glen Allen, VA 23060	Issue Code(s):	L	Page:	2 of 5	Document #:	540035000	Rev:	Α		

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Cutter Assembly Replacement Instructions



Cutter Repair Kit for Rio Blenders

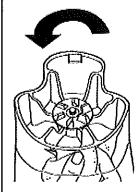
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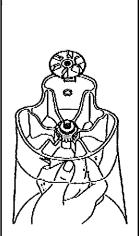


Cut Hazard Handle cutter assembly with care.

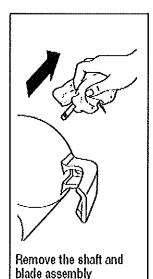
Failure to follow these instructions can result in cuts or other injuries. Removing the old cutter assembly

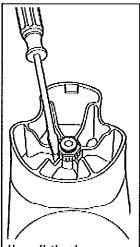


Hold the blades with a cloth. Unscrew the clutch counterclockwise.

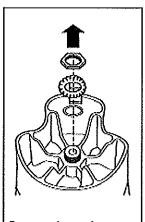


Remove the clutch and felt washer.

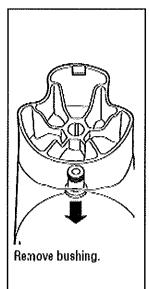




Use a flathead screwdriver to flatten the tabs on the tab washer.



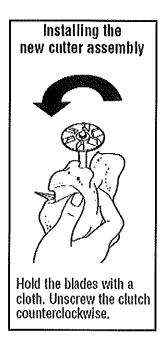
Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.

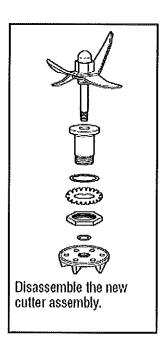


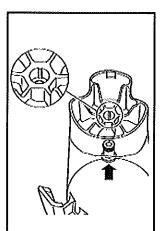
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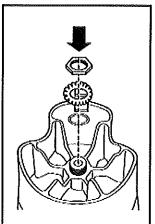
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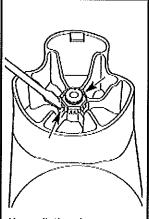




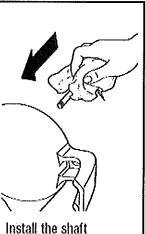
Align the groove in the bushing with the rib on the pitcher and press into place from inside the pitcher.



Install the pressure washer, tab washer, and retainer nut by hand. Do NOT overtighten the retainer nut!



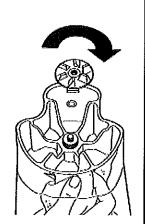
Use a flathead screwdriver to bend up two opposing tabs on the tab washer.



Install the shaft and blades



Install the felt washer and clutch.



Tighten the clutch by turning it clockwise while holding the blades with a cloth.

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