

Cleveland

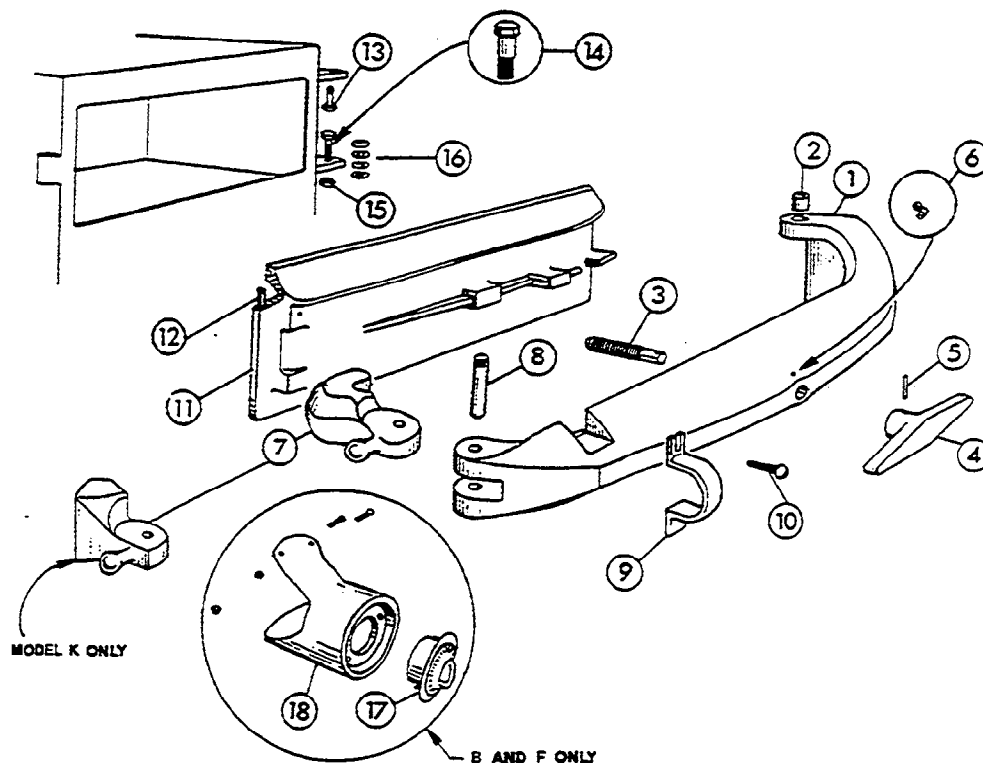
Parts Manual

PRESSURE STEAMERS



SERIES: PGM, PEM, PSM, PDM, PDL-2/3

MODELS B, C, F, K PRESSURE STEAMERS DOOR AND DOOR ARM ASSEMBLY

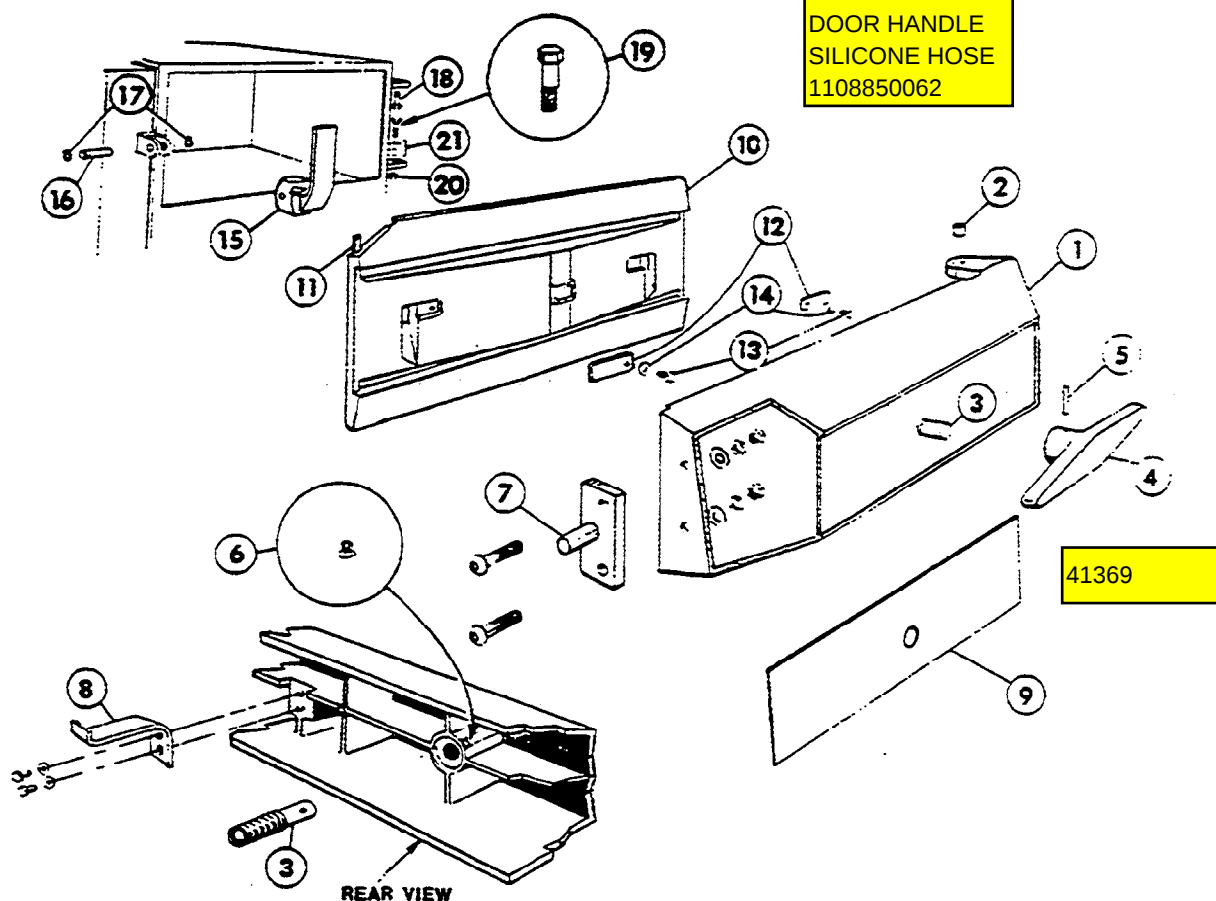


REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	25303	Door Arm With Bushings — Model B & C, Polished
	25304	Door Arm With Bushings — Model F & K, Polished
2	02568	Door Arm Hinge Bushing (2 Required)
3	41370	Standard Door Arm Screw With Ball (1" x 8 thread)
	41371	Oversize Door Arm Screw With Ball 1½" x 8 thread)
4	081001	Screw Handle Bar, Polished
5	16305	Pin
6	15250	Oil Cup
7	122011	Door Arm Latch — Model B, C, & F Chrome Plated
	122021	Door Arm Latch — Model K Chrome Plated
8	101018	Door Arm Latch Pin — Model B, C, F, & K Brass
	163101	Door Arm Latch Pin — Model B, C, F, & K Chrome Plated
9	081031	Door Retainer — Model B, C, F, & K Chrome Plated
10	19291	Screw
11	041631	Door, Model B Polished
	04164	Door, Model C Polished
	04165	Door, Model F & K Polished
12	07132	Door Gasket — Rubber, Model B
	07134	Door Gasket — Rubber, Model C, F, K
13	023001	Door Arm Hinge Post Bolt (Upper) — Concentric Type —
14	023061	Door Arm Hinge Post Bolt (Lower) — Eccentric Type —
15	14643	Nut, For Lower Hinge Post Bolt
16	23181	Shim Washer
17	40547	60 Minute Bell Timer Assembly
18	08601	Timer Housing — Model B & C Polished (Not Available)
	08606	Timer Housing — Model F Polished (Not Available)

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Manufacturer reserves right of design improvement or modification, as warranted.

MODEL J DOOR AND DOOR ARM ASSEMBLY

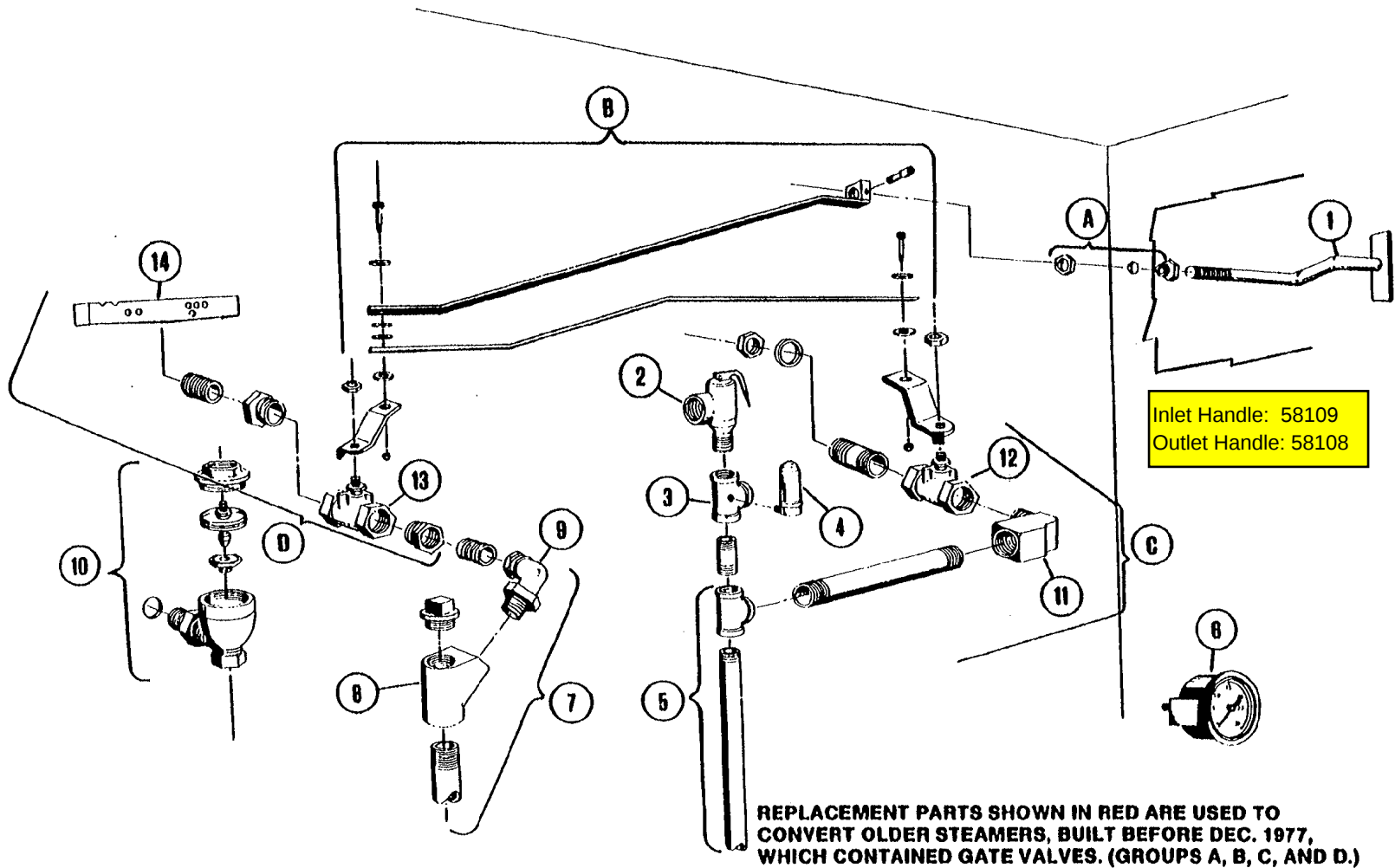


REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	253022 Door Arm Painted	
2	02568	Door Arm Hinge Bushing (2 Required)
3	41370	Standard Door Arm Screw With Ball (1" x 8 thread)
	41371	Oversize Door Arm Screw With Ball (1 1/32" x 8 thread)
4	081001	Screw Handle Bar, Polished
5	16305	Pin
6	15250	Oil Cup
7	41360	Striker Plate and Pin
8	43723	Door Hanger w/Screws and Washers (2 Required)
9	53035	Door Arm Insert, Stainless
10	04162	Polished Aluminum Door, 041623 Door Painted
11	07136	Door Gasket — Rubber
12	68140	Retainer, Yoke Hanger (2 Required)
13	19228	Screw
14	23182	Washer
15	122001	Door Arm Latch, Chrome Plated
16	163141	Door Arm Latch Pin, Chrome Plated
17	18306	Retainer Clip, (2 Required)
18	023001	Door Arm Hinge Post Bolt (Upper) — Concentric Type —
19	023061	Door Arm Hinge Post Bolt (Lower) — Eccentric Type —
20	14643	Nut, For Lower Hinge Post Bolt
21	23181	Shim Washers

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MECHANICAL COMPARTMENT CONTROLS MODEL J PRESSURE STEAMERS—JAN. 1982 THRU PRESENT



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MECHANICAL COMPARTMENT CONTROLS MODEL J PRESSURE STEAMERS—JAN. 1982 THRU PRESENT

REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	40850	Pull Rod Handle
2	22130	Valve, Safety, 8 PSI
3	70411	Tee, Special 3/4"
4	22140	Air Vent
5	42276	Inlet Manifold Ass'y.—2-Compt.—Mech. "J", Less Valves
	42277	Inlet Manifold Ass'y.—3-Compt.—Mech. "J", Less Valves
6	07173	Gauge, Pressure, Rear Mount, 0-30 PSI
7	42288	Exhaust Manifold Ass'y.—2-Compt., Model "J", Less Valves
	42289	Exhaust Manifold Ass'y.—3-Compt., Model "J", Less Valves
8	02146	"Y" Bend
9	05263	Ell, 3/4" Radiator Union
10	20551	Thermostatic Trap—Plain End
11	05252	Ell, 1/2" Street
12	22212	Valve, 1/2" Ball, Inlet Steam
13	22213	Valve, 1" Butterfly, Exhaust Steam
14	41100	Drain Cover Screen
A	43765	Bushing Ass'y.
B	40879	Linkage Ass'y., Model "J"
C	42897	Conversion Kit, Inlet Valve—"J" Mech., Includes: 1/2" Inlet Steam Valve, 1/2" Street Elbow, 1/2" x 6" Nipple, 1/2" x 2 1/4" Special Nipple, (2) Locknuts, (2) Sealing Washers
D	40710	Conversion Kit, Exhaust Valve, Includes: 1" Exhaust Steam Valve, (2) 1" x 3/4" Bushings, 3/4" Close Nipple, Drain Cover Screen.

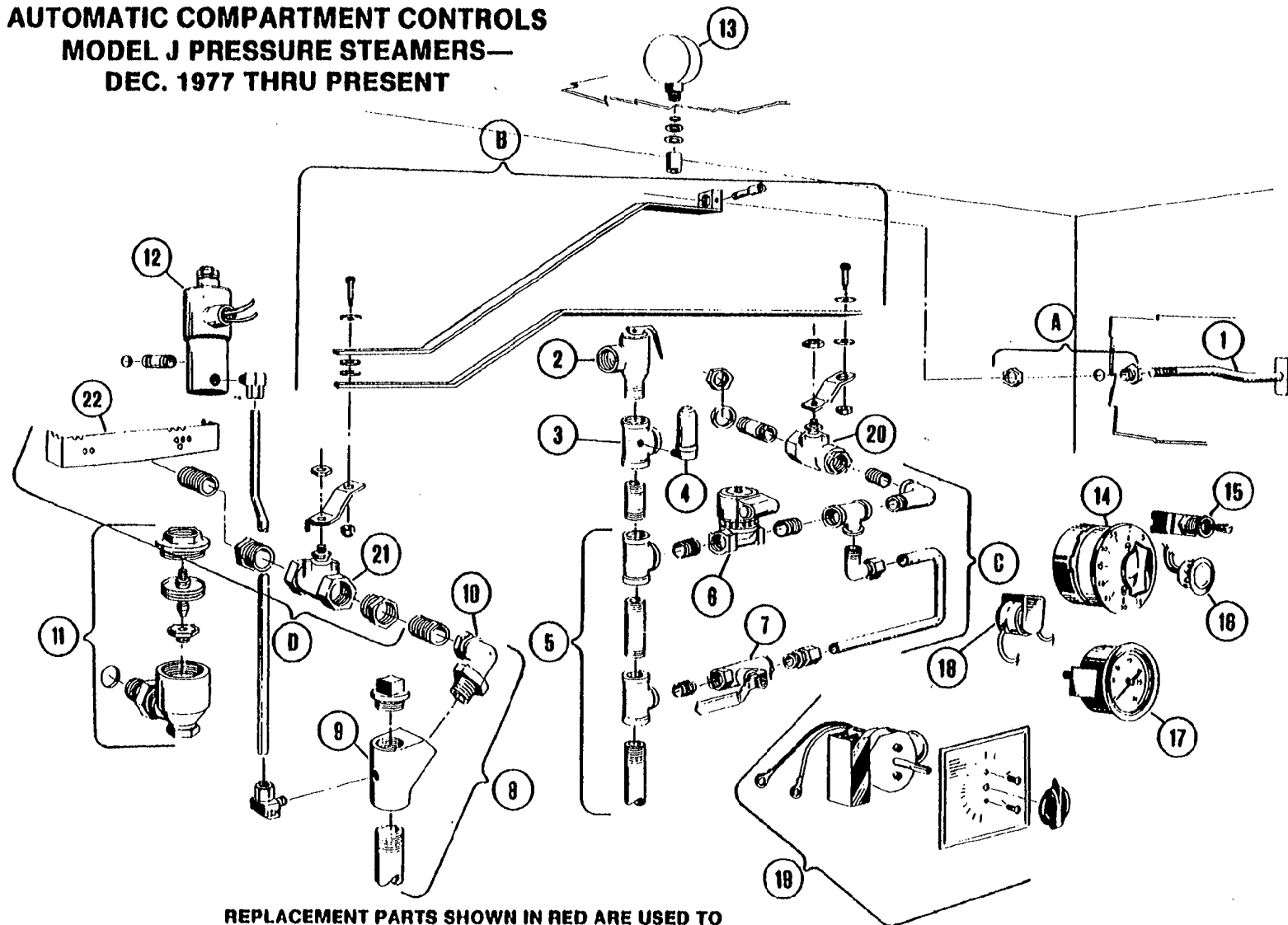
NOTE: FOR SAFETY PURPOSES, DRAIN SCREEN COVER MUST BE IN PLACE WHEN OPERATING EQUIPMENT.

AUTOMATIC COMPARTMENT CONTROLS MODEL J PRESSURE STEAMERS— DEC. 1977 THRU PRESENT

LITHO IN U.S.A. 1082

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REPLACEMENT PARTS SHOWN IN RED ARE USED TO
CONVERT OLDER STEAMERS, BUILT BEFORE DEC. 1977,
WHICH CONTAINED GATE VALVES. (GROUPS A, B, C, D.)

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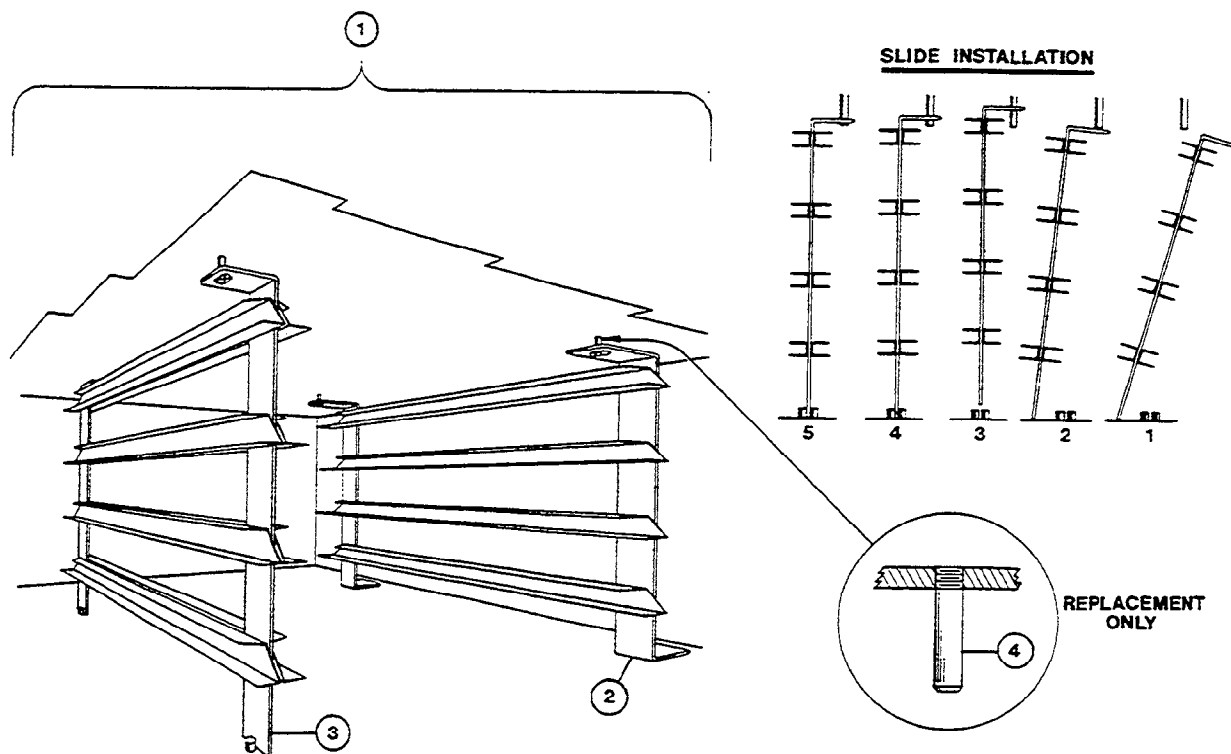
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AUTOMATIC COMPARTMENT CONTROLS MODEL J PRESSURE STEAMERS—DEC. 1977 THRU PRESENT

REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	40850	Pull Rod Handle
2	22130	Valve, Safety, 8 PSI
3	70411	Tee, Special ¾"
4	22140	Air Vent
5	42286	Inlet Manifold Ass'y.—2-Compt.—Auto "J", Less Valves
	42297	Inlet Manifold Ass'y.—3-Compt.—Auto "J", Less Valves
6	22115	Valve, ½" Steam Inlet Solenoid
7	03278	Valve, Steam By-Pass
8	42288	Exhaust Manifold Ass'y.—2-Compt., Model "J", Less Valves
	42289	Exhaust Manifold Ass'y.—3-Compt., Model "J", Less Valves
9	43784	"Y" Bend—with ¼" Tapped Hole
10	05263	Elb, ¾" Radiator Union
11	20551	Thermostatic Trap—Plain End
12	22199	¾" Solenoid Valve, Auto Exhaust, 115 Volt, For Use With 40518 Timer
	22185	¾" Solenoid Valve, Auto Exhaust, 115 Volt, For Use With 40540 Timer
13	07172	Gauge, Pressure, Bottom Mount, 0-30 PSI
14	40518	Timer, 60 Min. Mechanical (Mfg. #70000)
15	19977	Switch—SPST
16	12161	Light, Signal
17	07173	Gauge, Pressure, Rear Mount, 0-30 PSI
18	41350	Buzzer
19	40540	Timer, 105 Min. (Mfg. 601)
20	22212	Valve, ½" Ball, Inlet Steam
21	22213	Valve, 1" Butterfly, Exhaust Steam
22	41100	Drain Cover Screen
A	43765	Bushing Ass'y.,
B	40879	Linkage Ass'y., Model "J"
C	40712	Conversion Kit, Inlet Valve—"J" Auto, Includes: ½" Inlet Steam Valve, ½" Street Elbow, ¾" Tube Fing., ¾" — 90° Tube Fing., (2) ½" Close Nipples, ½" x 2¼" Special Nipple, ½" x ½" x ¾" Tee, ¾" x 12" Tube, (2) Locknuts, (2) Sealing Washers
D	40710	Conversion Kit, Exhaust Valve, Includes: 1" Exhaust Steam Valve, (2) 1" x ¾" Bushings, ¾" Close Nipple, Drain Cover Screen.

NOTE: FOR SAFETY PURPOSES, DRAIN SCREEN COVER MUST BE IN PLACE WHEN OPERATING EQUIPMENT

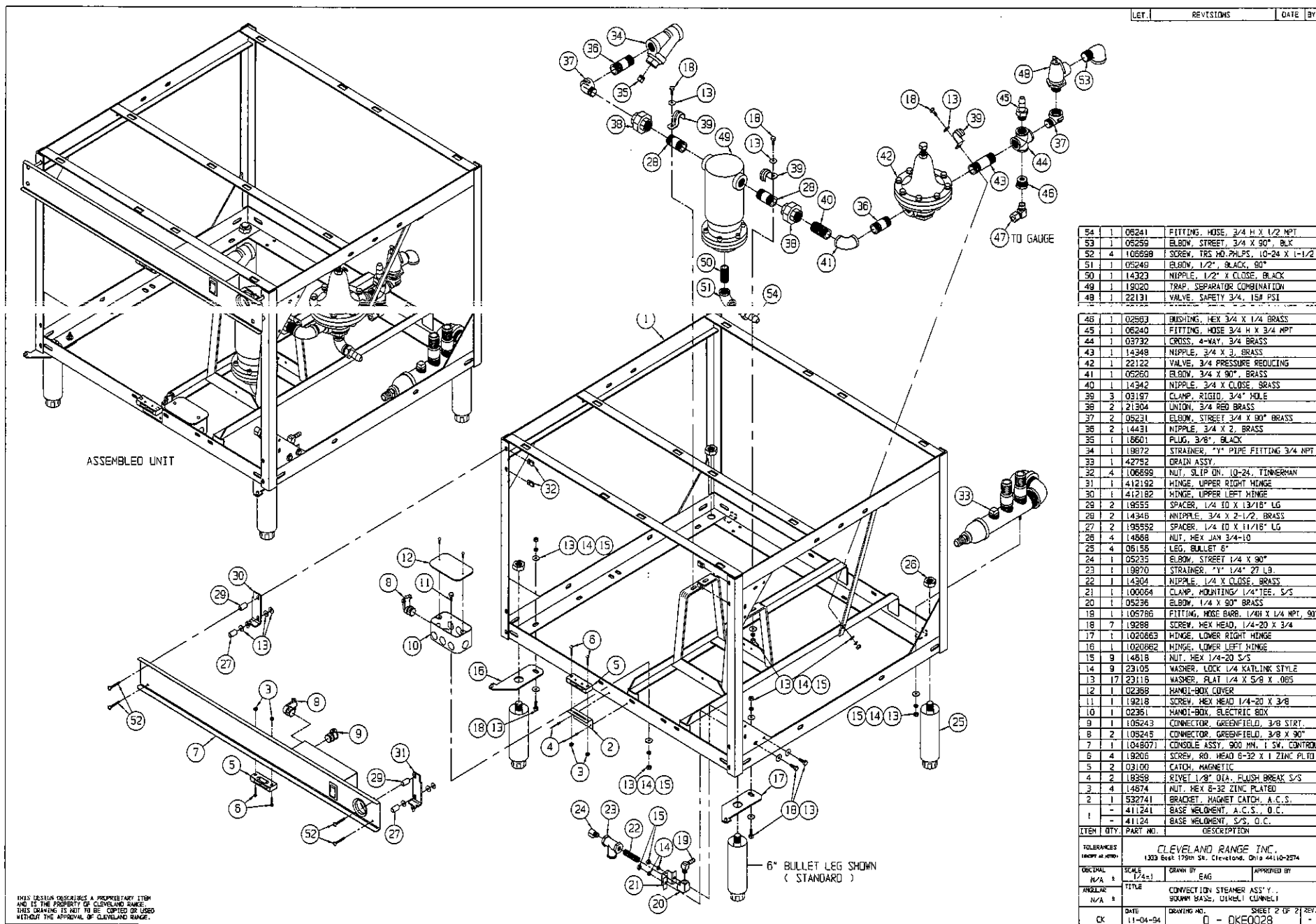
MODELS J AND K PRESSURE STEAMER SLIDE SETS



REFERENCE NUMBER	PART NUMBER	DESCRIPTION
1	41440	Pan Support Slide Set, Model J Complete
	41442	Pan Support Slide Set, Model K Complete
2	41430	Right or Left Side Slide Rack, 2 Per Compt Req'd, Model J
	41432	Right or Left Side Slide Rack, 2 Per Compt Req'd, Model K
3	41435	Center Slide Rack Model J, 1 Req'd Per Compt
	41437	Center Slide Rack Model K, 1 Req'd Per Compt
4	19909	Replacement Top Studs (Screw-In) J or K (Set of 6)

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