



CATALOG OF REPLACEMENT PARTS

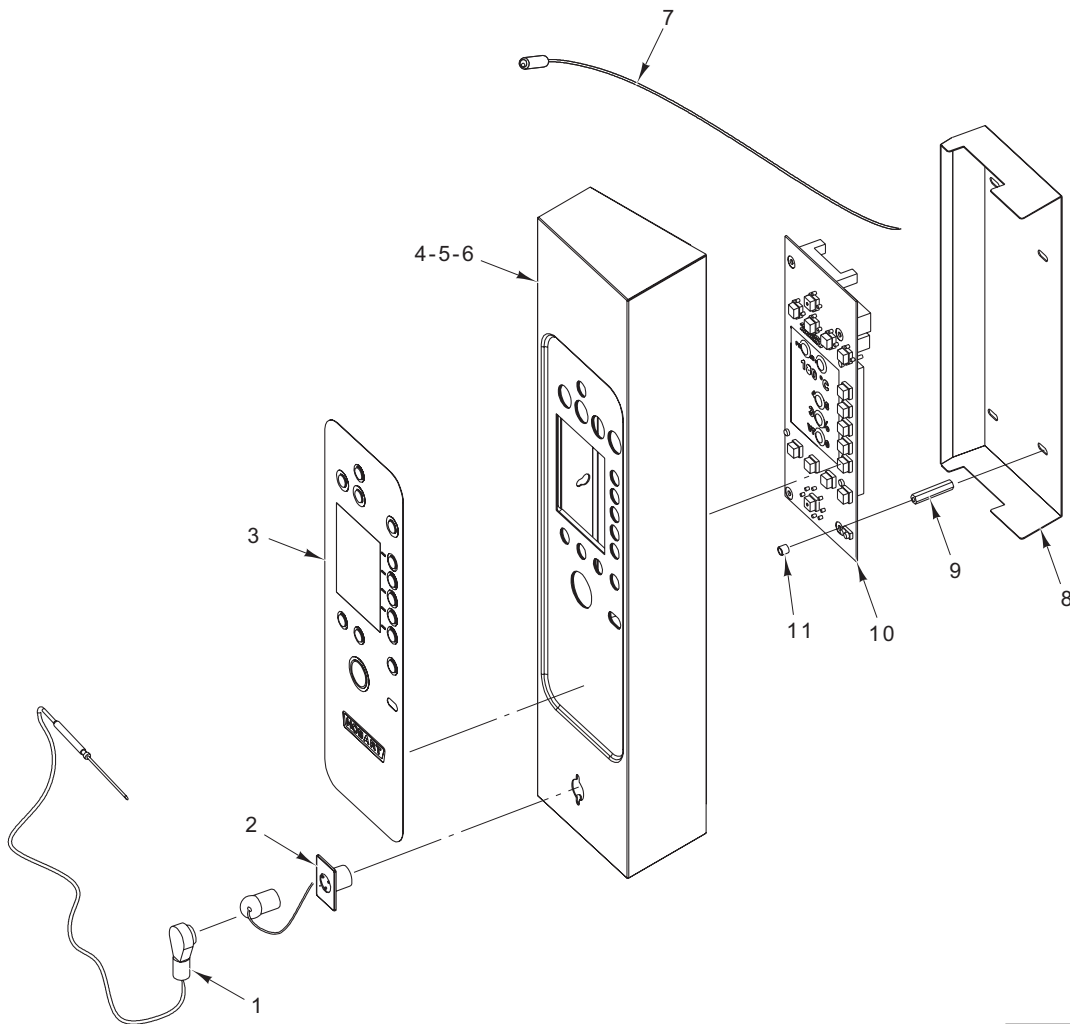


ELECTRIC COMBI OVENS

CE6HD (Left)	ML-138010
CE6HD (Right)	ML-138011
CE10HD (Left)	ML-138012
CE10HD (Right)	ML-138013
CE10FD (Left)	ML-138016
CE10FD (Right)	ML-138017
CE20HD (Left)	ML-138014
CE20HD (Right)	ML-138015
CE20FD (Left)	ML-138018
CE20FD (Right)	ML-138019

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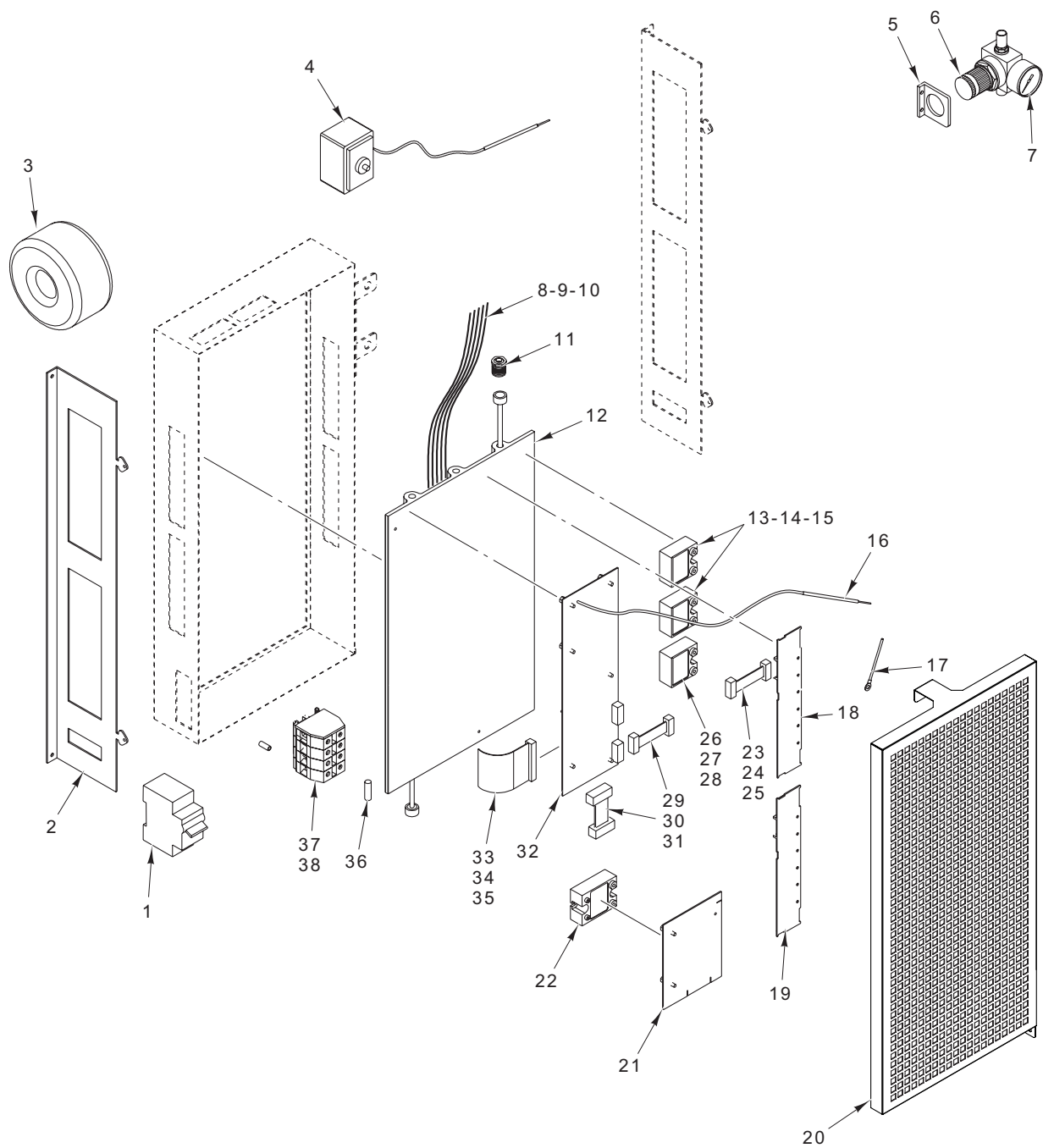
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PL-58426

CONTROL PANEL

ILLUS.	PART NO.	NAME OF PART	AMT.
1	01-235567	Probe – Core (4mm)	1
2	01-235568	Connector – Core Probe	1
3	01-235718	Overlay – Digital Combi Control	1
4	01-235611	Panel – Control (CE6HD)	1
5	01-235624	Panel – Control (CE10HD & CE10FD)	1
6	01-235633	Panel – Control (CE20HD & CE20FD)	1
7	01-235122	Switch – Door	1
8	01-235367	Cover – Display Board	1
9	01-235610	Spacer – Cover	4
10	01-235005	Board – Digital Display	1
11	01-235371	Spacer – Display Cover	AR

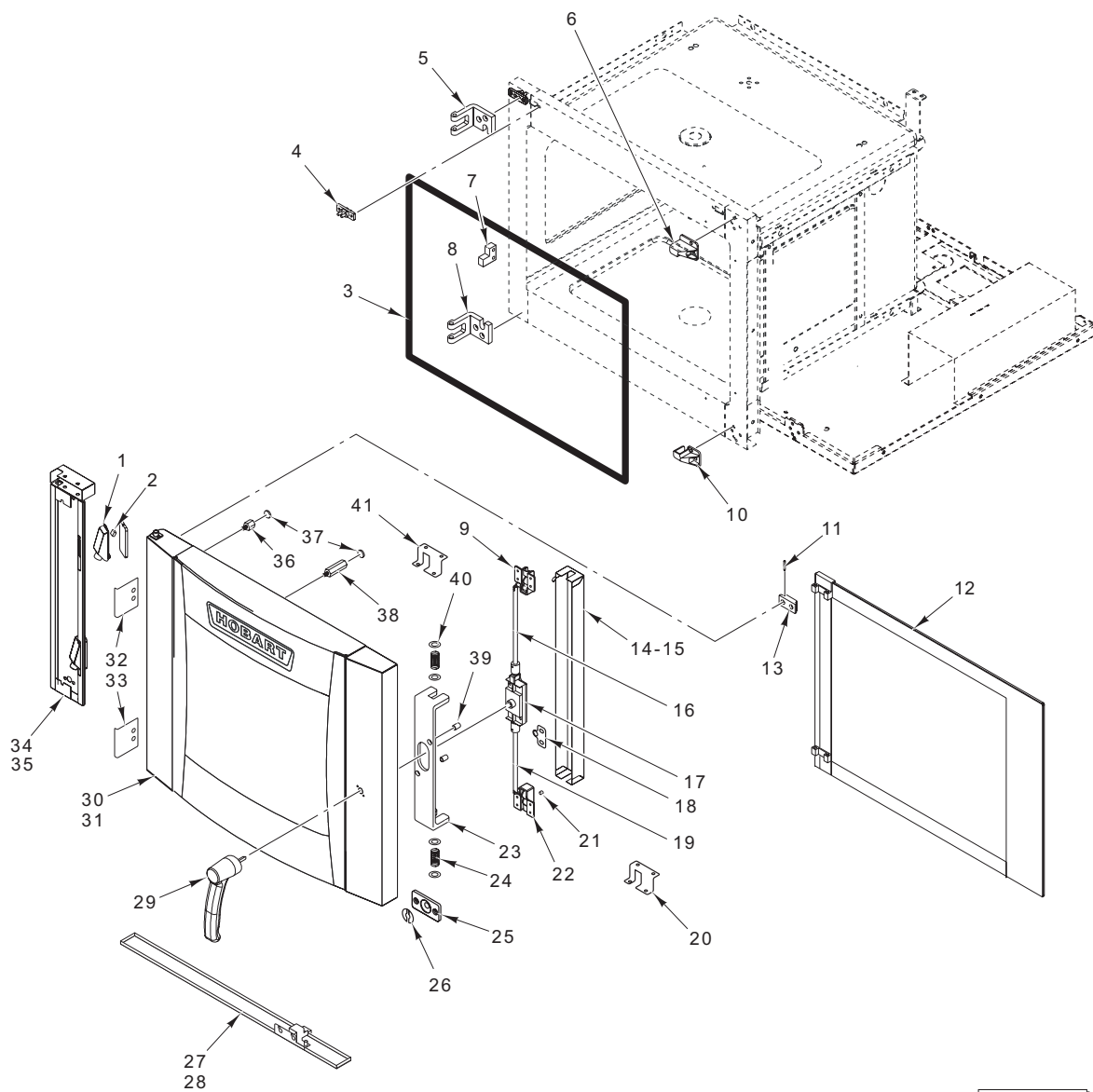


PL-58450

ELECTRICAL COMPONENTS

ELECTRICAL COMPONENTS

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58450			
1	01-235797	Breaker – Circuit (400 V.).....	1
2	01-235562	Support – Control Housing	1
3	01-235782	Transformer	1
4	01-235372	Thermostat – High Limit.....	1
5	01-235556	Bracket – Regulator Support	1
6	01-235558	Regulator	1
7	01-235557	Gauge – Pressure.....	1
8	01-235490	Cable – System (CE6HD & CE10HD)	1
9	01-235492	Cable – System (CE10FD)	1
10	01-235494	Cable – Electrical System (CE20FD & CE20HD).....	1
11	01-235511	Connector – Inlet Hose (3/4 In.)	1
12	01-235150	Plate – Mounting	1
13	01-235001	Relay – Solid State (50 Amp.) (CE6HD).....	2
14	01-235002	Relay – Solid State (75 Amp.) (CE10FD & CE10HD).....	2
15	01-235003	Relay – Solid State (125 Amp.) (CE20FD & CE20HD).....	2
16	01-235365	Thermocouple – Cavity.....	1
17	01-235120	Thermocouple SSR	1
18	01-235009	Board – Relay	1
19	01-235009	Board – Relay	1
20	01-235608	Guard – Control Housing	1
21	01-235011	Board – Power Supply	1
22	01-235004	Relay – Solid State Motor (25 Amp.)	1
23	01-235489	Cable – Electrical System Flat (CE6HD & CE10HD).....	1
24	01-235491	Cable – Electrical System Flat (CE10FD).....	1
25	01-235493	Cable – Electrical System Flat (CE20FD & CE20HD)	1
26	01-235001	Relay – Solid State (50 Amp.) (CE6HD).....	1
27	01-235002	Relay – Solid State (75 Amp.) (CE10FD & CE10HD).....	1
28	01-235003	Relay – Solid State (125 Amp.) (CE20FD & CE20HD).....	1
29	01-235001	Relay – Solid State (50 Amp.) (CE6HD).....	1
30	01-235002	Relay – Solid State (75 Amp.) (CE10FD & CE10HD).....	1
31	01-235003	Relay – Solid State (125 Amp.) (CE20FD & CE20HD).....	1
32	01-235019-00003	Board – Combi Digital	1
33	01-235489	Cable – Electrical System Flat (CE6HD & CE10HD).....	1
34	01-235491	Cable – Electrical System Flat (CE10FD).....	1
35	01-235493	Cable – Electrical System Flat (CE20FD & CE20HD)	1
36	01-235016	Fuse	1
37	01-235125	Connector – Terminal Block (Grey).....	3
38	01-235124	Connector – Terminal Block (Blue)	1

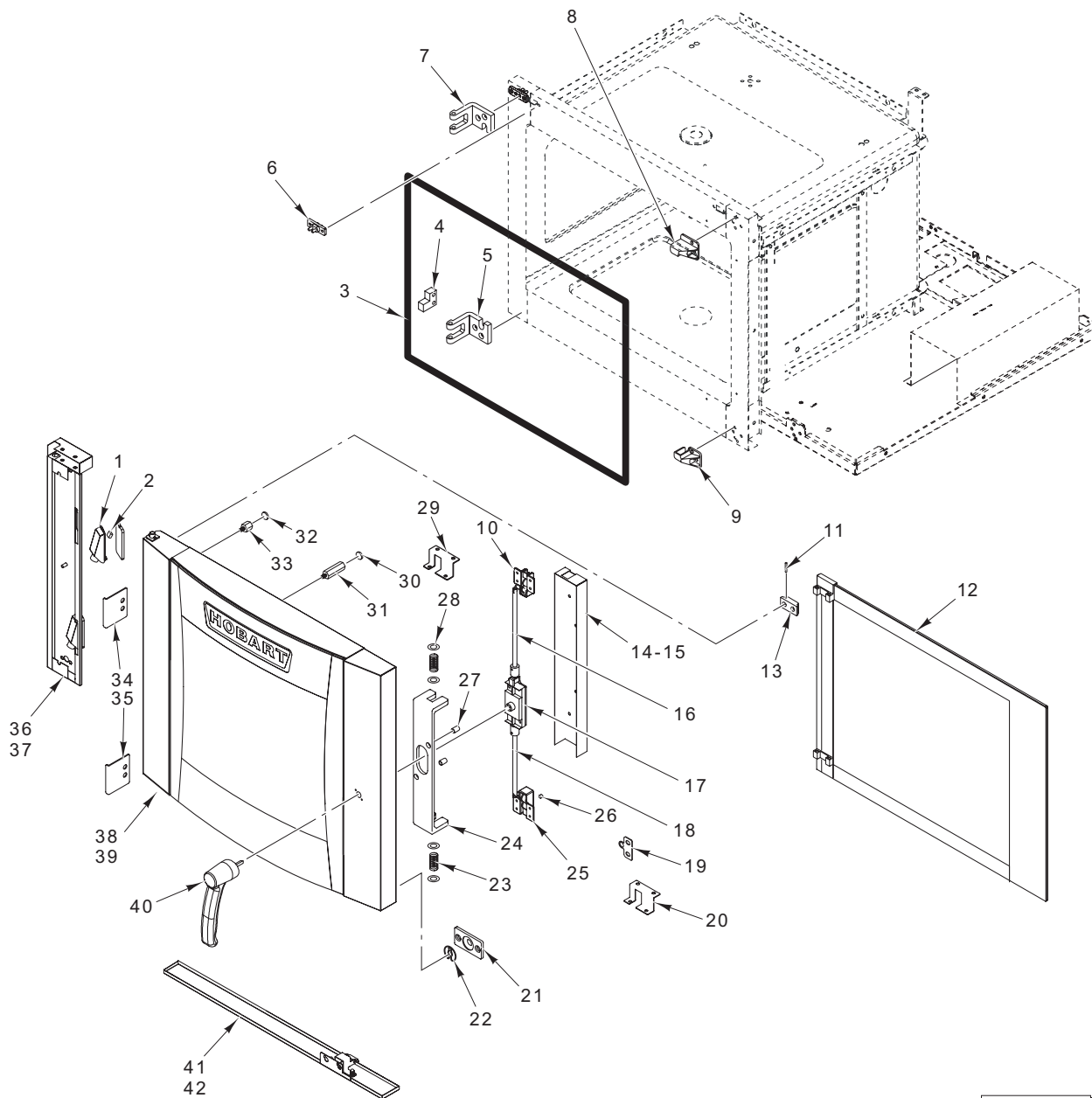


PL-58427

DOORS (6 RACK)

DOORS (6 RACK)

ILLUS. PL-58427	PART NO.	NAME OF PART	AMT.
1	01-235341	Holder – Lamp	2
2	01-235342	Lamp – Halogen	2
3	01-235314	Gasket – Door.....	1
4	01-235338	Contact – Light.....	1
5	01-235455	Hinge – Left Top Or Right Bottom.....	1
6	01-235466	Catch – Left Bottom Or Right Top Door	1
7	01-235717	Gauge Block – Door Hinge	1
8	01-235461	Hinge – Left Bottom Or Right Top.....	1
9	01-235463	Latch Mechanism.....	1
10	01-235467	Catch – Left Top Or Right Bottom Door	1
11	01-235344	Pin – Internal Glass Hinge	1
12	01-235690	Glass Assy. – Internal	1
13	01-235323	Hinge – Internal Glass	1
14	01-235695	Cover – Door Latch Left Hinged (ML-138010).....	1
15	01-235693	Cover – Door Latch Right Hinged (ML-138011)	1
16	01-235464	Rod – Door Latch Left Bottom Or Right Top Lock	1
17	01-235458	Mechanism – Door Handle	1
18	01-235713	Plate – Magnet Clamp	1
19	01-235465	Rod – Door Latch Left Top Or Right Bottom Lock	1
20	01-235714	Bracket – Hinge	1
21	01-235123	Magnet – Door Switch	1
22	01-235463	Latch Mechanism.....	1
23	01-235553	Bracket – Door Spring	1
24	01-235554	Spring – Door Latch.....	2
25	01-235712	Support – Internal Locking Clip.....	1
26	01-235711	Clip – Internal Locking	1
27	01-235680	Tray – Door Drip (LH) (ML-138010).....	1
28	01-235679	Tray – Door Drip (RH) (ML-138011)	1
29	01-235687	Handle	1
30	01-235681	Frame – Door (LH) (ML-138010).....	1
31	01-235686	Frame – Door (RH) (ML-138011).....	1
32	01-235716	Block – Door Rotation (LH) (ML-138010)	2
33	01-235715	Block – Door Rotation (RH) (ML-138011).....	2
34	01-235701	Bracket – Lamp Holder (LH) (ML-138010)	1
35	01-235699	Bracket – Lamp Holder (RH) (ML-138011)	1
36	01-235327	Spacer – Short Glass.....	1
37	01-235468	Stop – Rubber.....	2
38	01-235469	Spacer – Long Glass	1
39	01-235462	Spacer – Latch.....	2
40	01-235555	Washer – Door Latch Spring.....	4
41	01-235714	Bracket – Hinge Protection	1

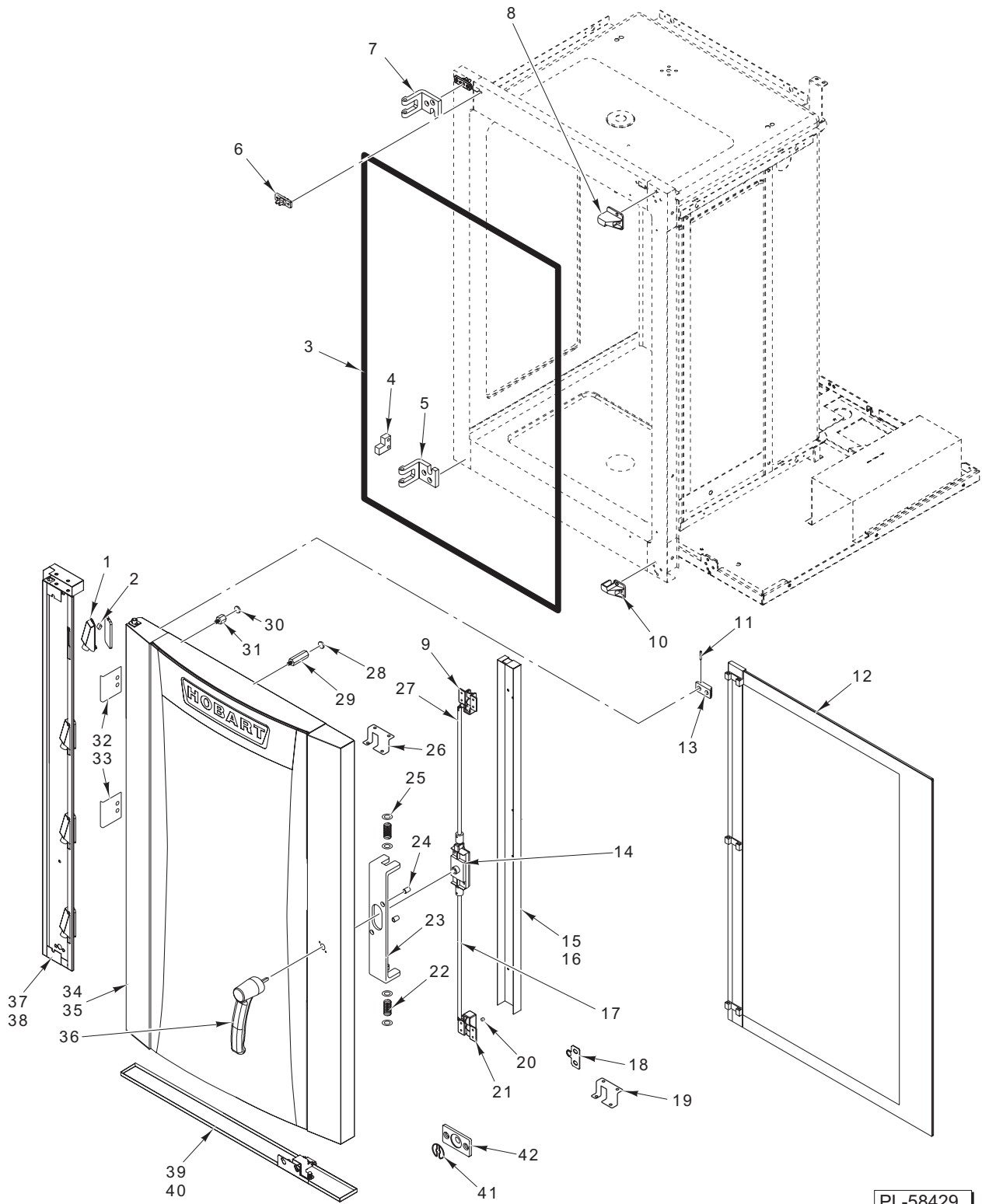


PL-58428

DOORS (10 RACK)

DOORS (10 RACK)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58428			
1	01-235341	Holder – Lamp	3
2	01-235342	Lamp – Halogen	3
3	01-235313	Gasket – Door.....	1
4	01-235717	Block – Door Hinge.....	1
5	01-235461	Hinge – Left Bottom Or Right Top.....	1
6	01-235338	Contact – Door Light.....	1
7	01-235455	Hinge – Left Top Or Right Bottom.....	1
8	01-235466	Catch – Left Bottom Or Right Top Door.....	1
9	01-235467	Catch – Left Top Or Right Bottom Door.....	1
10	01-235463	Latch Mechanism.....	1
11	01-235344	Pin – Internal Glass Hinge.....	1
12	01-235689	Glass Assy. – Internal.....	1
13	01-235323	Hinge – Internal Glass.....	1
14	01-235696	Cover – Door Latch (Left Hinged) (ML-138012 & ML-138016).....	1
15	01-235692	Cover – Door Latch (Right Hinged) (ML-138013 & ML-138017).....	1
16	01-235464	Rod – Left Bottom Or Right Top Door Latch.....	1
17	01-235459	Mechanism – Door Handle.....	1
18	01-235465	Rod – Left Top Or Right Bottom Door Latch.....	1
19	01-235713	Plate – Magnetic Clamp.....	1
20	01-235714	Bracket – Hinge Protection.....	1
21	01-235712	Support – Internal Locking Clip.....	1
22	01-235711	Clip – Internal Locking.....	1
23	01-235554	Spring – Door Latch.....	2
24	01-235553	Bracket Door – Spring.....	1
25	01-235463	Latch Mechanism.....	2
26	01-235123	Magnet – Door Switch.....	1
27	01-235462	Spacer – Latch Assy.	2
28	01-235555	Washer – Door Latch Spring.....	2
29	01-235714	Bracket – Hinge Protection.....	1
30	01-235468	Stop – Rubber.....	1
31	01-235469	Spacer – Long Glass.....	1
32	01-235468	Stop – Rubber.....	2
33	01-235327	Spacer – Short Glass.....	1
34	01-235716	Block – Door Rotation (LH) (ML-138012 & ML-138016).....	1
35	01-235715	Block – Door Rotation (RH) (ML-138013 & ML-138017).....	1
36	01-235702	Holder – Internal Lamp (LH) (ML-138012 & ML-138016).....	1
37	01-235698	Holder – Internal Lamp (RH) (ML-138013 & ML-138017).....	1
38	01-235683	Door Assy. (Left Hinged) (ML-138012 & ML-138016).....	1
39	01-235685	Door Assy. (Right Hinged) (ML-138013 & ML-138017).....	1
40	01-235687	Handle – Door.....	1
41	01-235680	Tray – Drip (Left Hinged) (ML-138012 & ML-138016).....	1
42	01-235679	Tray – Drip (Right Hinged) (ML-138013 & ML-138017).....	1

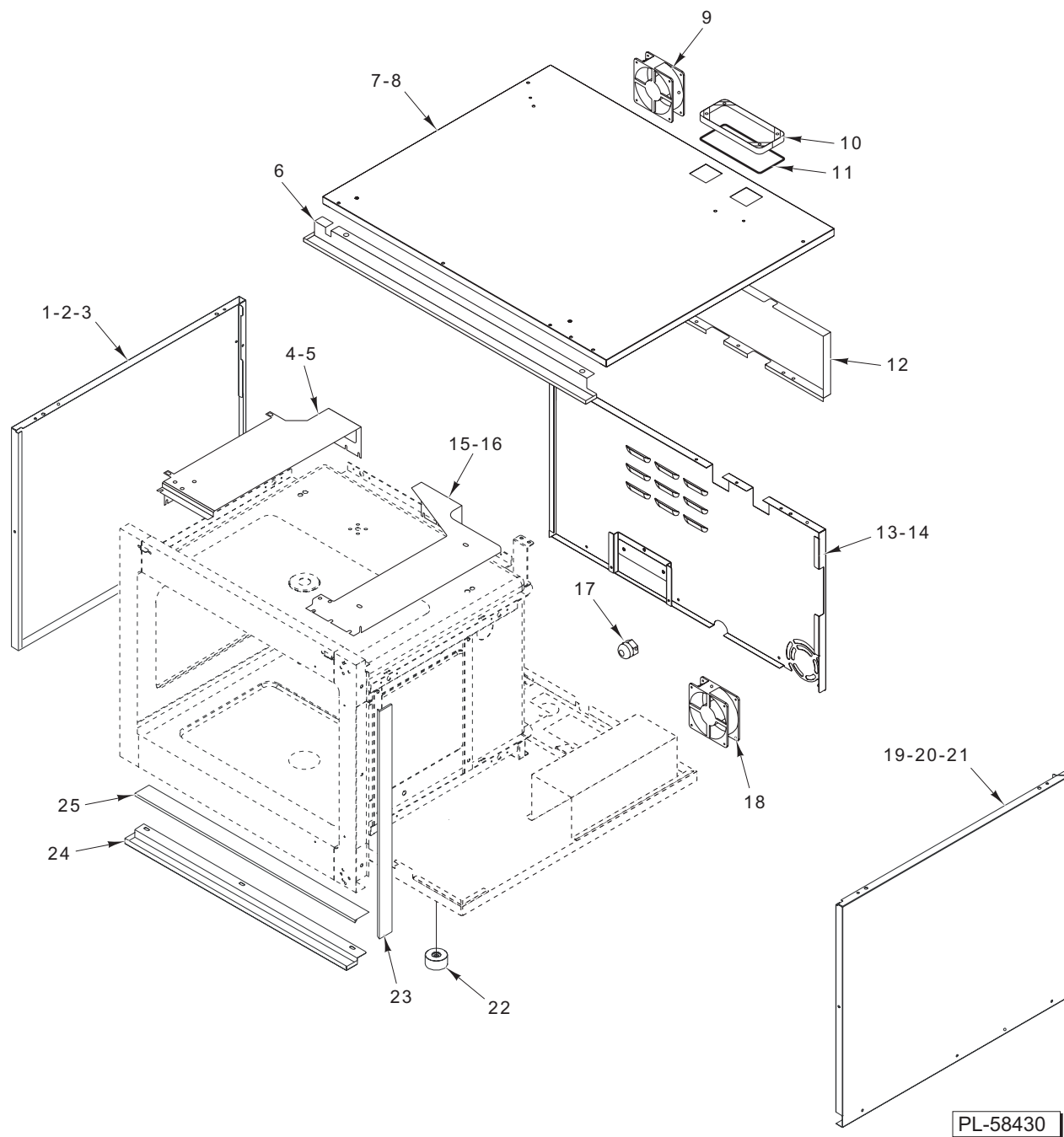


PL-58429

DOORS (20 RACK)

DOORS (20 RACK)

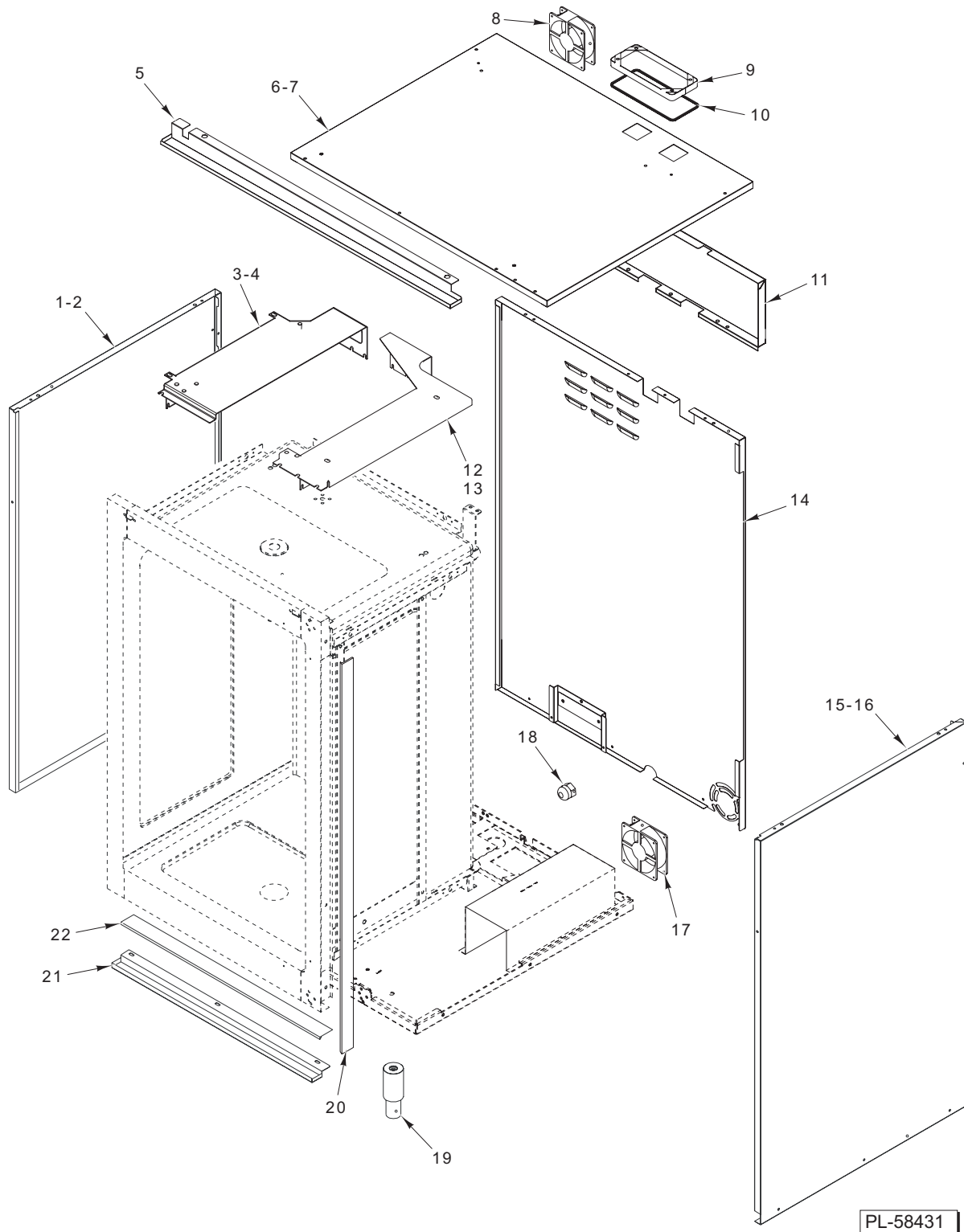
ILLUS. PL-58429	PART NO.	NAME OF PART	AMT.
1	01-235341	Holder – Lamp	4
2	01-235342	Lamp – Halogen	4
3	01-235546	Gasket – Door.....	1
4	01-235717	Block – Hinge Door.....	1
5	01-235461	Hinge – Left Bottom Or Right Top.....	1
6	01-235338	Contact – Door Light.....	1
7	01-235455	Hinge – Left Top Or Right Bottom.....	1
8	01-235466	Catch – Left Bottom Or Right Top Door	1
9	01-235463	Latch – Mechanism.....	1
10	01-235467	Catch – Left Top Or Right Bottom Door	1
11	01-235344	Pin – Internal Glass Hinge.....	1
12	01-235688	Glass Assy. – Internal	1
13	01-235323	Hinge – Internal Glass	1
14	01-235508	Mechanism – Door Handle	1
15	01-235694	Cover – Door Latch (Left Hinged) (ML-138014 & ML-138018).....	1
16	01-235691	Cover – Door Latch (Right Hinged) (ML-138015 & ML-138019)	1
17	01-235465	Rod – Left Top Or Right Bottom Door Latch	1
18	01-235713	Plate – Magnet Clamp	1
19	01-235714	Bracket – Hinge Protection	1
20	01-235123	Magnet – Door Switch	1
21	01-235463	Latch – Mechanism.....	1
22	01-235554	Spring – Door Latch.....	2
23	01-235553	Bracket – Door Spring	1
24	01-235462	Spacer – Latch Assy.	2
25	01-235555	Washer – Door Latch Spring.....	2
26	01-235714	Bracket – Hinge Protection	1
27	01-235464	Rod – Left Bottom Or Right Top Door Latch	1
28	01-235468	Stop – Rubber.....	1
29	01-235469	Spacer – Long Glass	1
30	01-235468	Stop – Rubber.....	1
31	01-235327	Spacer – Short Glass.....	1
32	01-235716	Block – Door Rotation (Left Hinged) (ML-138014 & ML-138018).....	1
33	01-235715	Block – Door Rotation (Right Hinged) (ML-138015 & ML-138019)	1
34	01-235682	Door Assy. (Left Hinged) (ML-138014 & ML-138018).....	1
35	01-235684	Door Assy. (Right Hinged) (ML-138015 & ML-138019)	1
36	01-235687	Handle – Door.....	1
37	01-235700	Holder – Internal Lamp (LH) (ML-138014 & ML-138018)	1
38	01-235697	Holder – Internal Lamp (RH) (ML-138015 & ML-138019)	1
39	01-235680	Tray – Drip (Left Hinged) (ML-138014 & ML-138018)	1
40	01-235679	Tray – Drip (Right Hinged) (ML-138015 & ML-138019).....	1
41	01-235711	Clip – Internal Door.....	1
42	01-235712	Support – Internal Locking Clip.....	1



**FRAME & PANELS
(6 & 10 RACK)**

FRAME & PANELS (6 & 10 RACK)

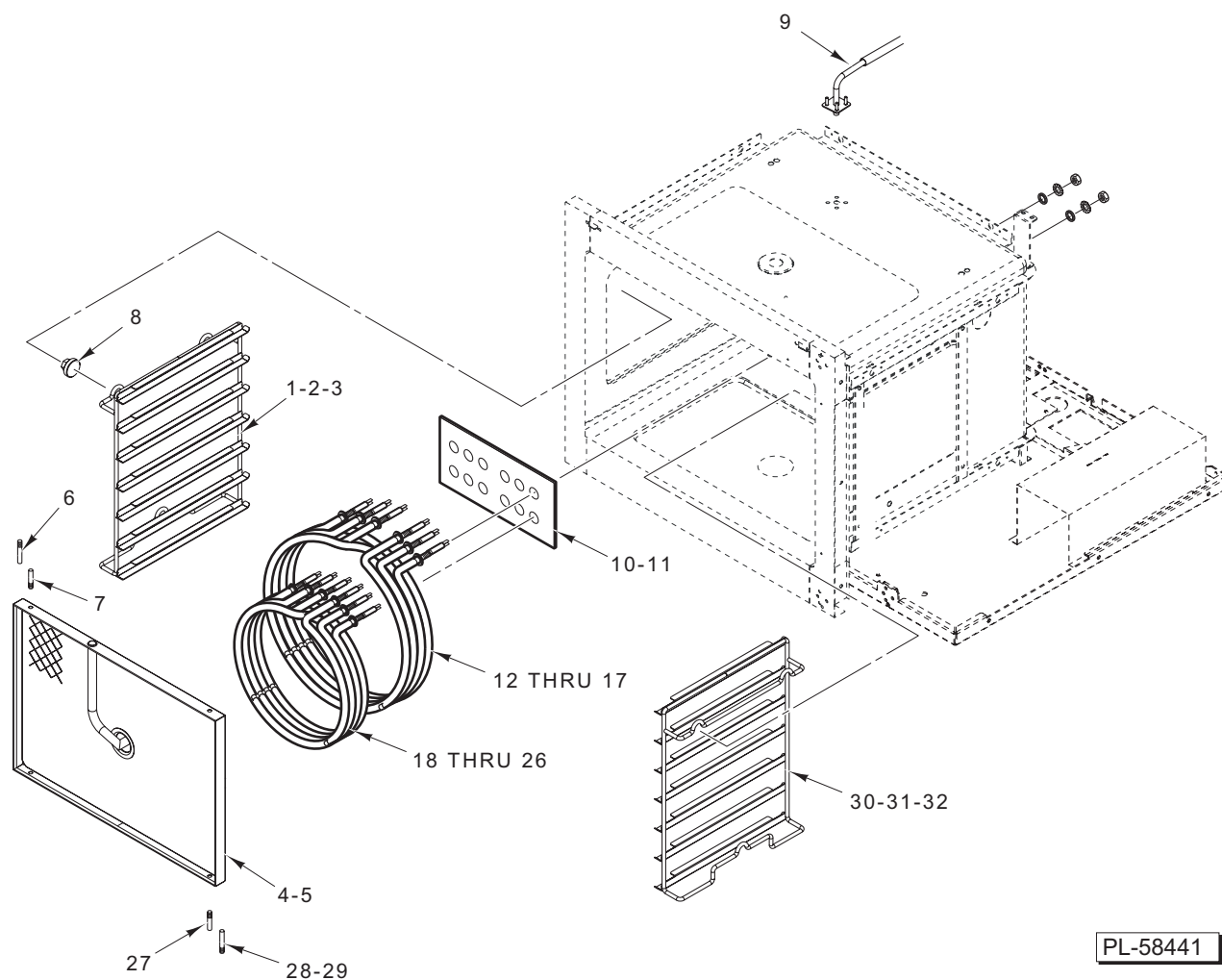
ILLUS. PL-58430	PART NO.	NAME OF PART	AMT.
1	01-235598	Panel – Left Side (CE6HD).....	1
2	01-235623	Panel – Left Side (CE10FD).....	1
3	01-235613	Panel – Left Side (CE10HD).....	1
4	01-235604	Clamp – Left Top Support (CE6HD & CE10HD).....	1
5	01-235612	Clamp – Left Top Support (CE10FD).....	1
6	01-235602	Gutter – Oven Top.....	1
7	01-235596	Top – Oven (CE6HD & CE10HD).....	1
8	01-235619	Top – Oven (CE10FD).....	1
9	01-235308	Fan – Cooling.....	1
10	01-235605	Enclosure – Water Box Holes.....	1
11	01-235606	Gasket – Water Box Holes.....	1
12	01-235607	Panel – Oven Back Top.....	1
13	01-235599	Panel – Back (CE6HD).....	1
14	01-235614	Panel – Back (CE10FD & CE10HD).....	1
15	01-235603	Clamp – Right Top Support (CE6HD & CE10HD).....	1
16	01-235620	Clamp – Right Top Support (CE10FD).....	1
17	01-235301	Grommet – Electrical Cable (CE6HD & CE10HD).....	1
18	01-235308	Fan – Cooling.....	1
19	01-235597	Panel – Right Side (CE6HD).....	1
20	01-235622	Panel – Right Side (CE10FD).....	1
21	01-235612	Panel – Right Side (CE10HD).....	1
22	01-235307	Foot (40mm).....	4
23	01-235306	Gasket – Control Panel.....	AR
24	01-235703	Tray – Cavity Drip.....	1
25	01-235306	Gasket – Control Panel.....	1



**FRAME & PANELS
(20 RACK)**

FRAME & PANELS (20 RACK)

ILLUS. PL-58431	PART NO.	NAME OF PART	AMT.
1	01-235630	Panel – Left Side (CE20HD).....	1
2	01-235631	Panel – Left Side (CE20FD).....	1
3	01-235604	Clamp – Left Top Support (CE20HD).....	1
4	01-235621	Clamp – Left Top Support (CE20FD).....	1
5	01-235602	Gutter – Oven Top.....	1
6	01-235596	Panel –Top (CE20HD).....	1
7	01-235619	Panel –Top (CE20FD).....	1
8	01-235308	Fan – Cooling	1
9	01-235605	Enclosure – Water Box Holes.....	1
10	01-235606	Gasket – Water Box Holes.....	1
11	01-235607	Panel – Oven Back Top	1
12	01-235603	Clamp – Right Top Support (CE20HD).....	1
13	01-235620	Clamp – Right Top Support (CE20FD).....	1
14	01-235632	Panel – Back.....	1
15	01-235628	Panel – Right Side (CE20HD)	1
16	01-235629	Panel – Right Side (CE20FD).....	1
17	01-235308	Fan – Cooling	1
18	01-235542	Grommet – Cable Entry	1
19	01-235584	Foot.....	4
20	01-235306	Gasket – Control Panel.....	AR
21	01-235703	Tray – Cavity Drip	1
22	01-235306	Gasket – Control Panel.....	1

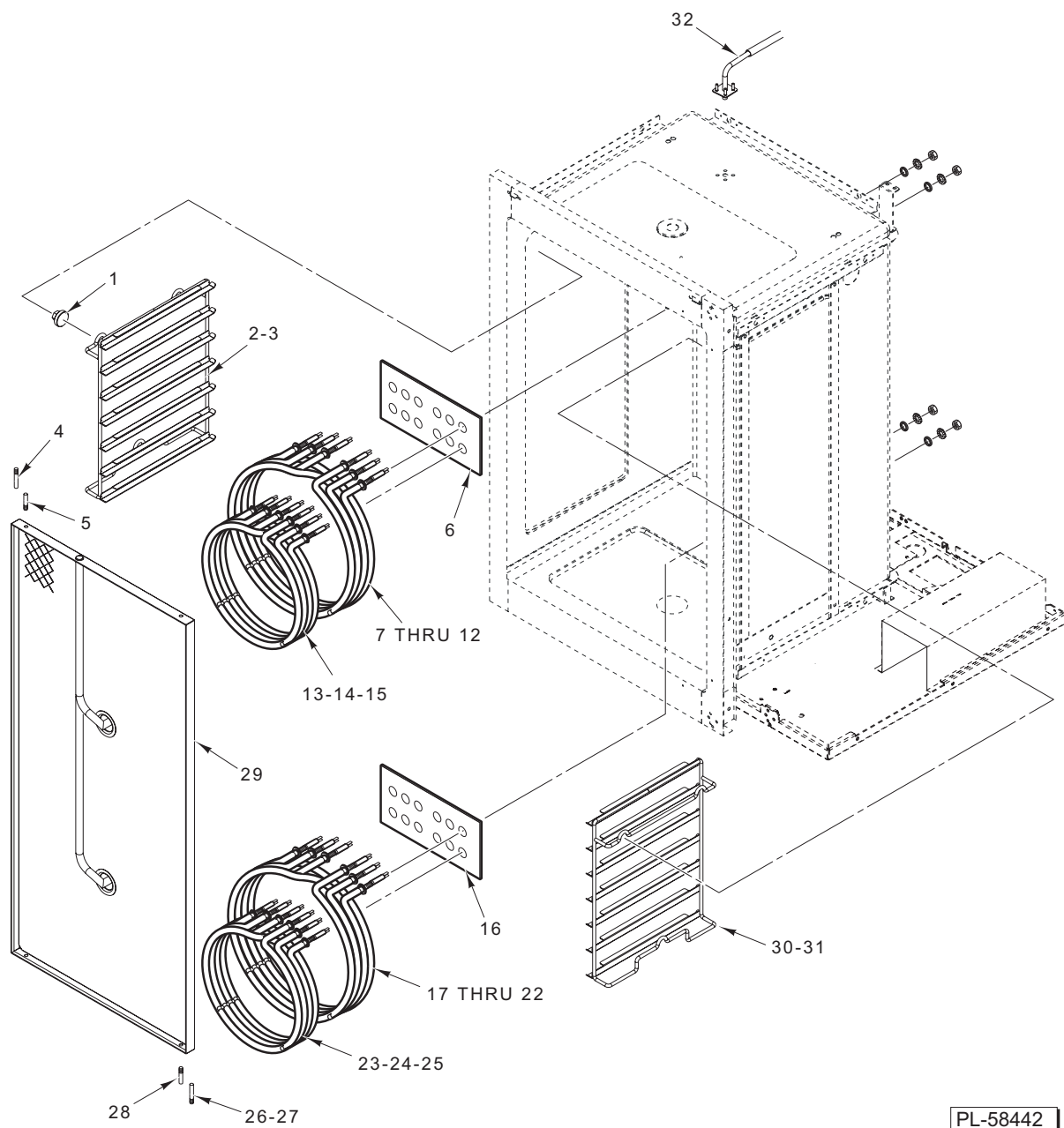


PL-58441

CAVITY & HEATING ELEMENTS (6 & 10 RACK)

CAVITY & HEATING ELEMENTS (6 & 10 RACK)

ILLUS. PL-58441	PART NO.	NAME OF PART	AMT.
1	01-235378	Guide – Rack (CE6HD)	1
2	01-235445	Guide – Rack (CE10FD)	1
3	01-235377	Guide – Rack (CE10HD)	1
4	01-235380	Guard – Fan (CE6HD)	1
5	01-235379	Guard – Fan (CE10FD)	1
6	01-235383	Pin – Upper Fan Guard	1
7	01-235381	Pin – Rear Fan Guard	1
8	01-235305	Support – Guide	6
9	01-235524	Pipe – External Vaporizer	1
10	01-235526	Support – Heater (CE6HD)	1
11	01-235528	Support – Heater (CE10FD)	1
12	00-862059-00004	Element – Heating (208 V.) (10.7 kW) (CE10FD)	1
13	00-862059-00001	Element – Heating (208 V.) (8 kW) (CE10HD)	1
14	00-862059-00005	Element – Heating (230 V.) (10.7 kW) (CE10FD)	1
15	00-862059-00002	Element – Heating (230 V.) (8 kW) (CE10HD)	1
16	00-862059-00006	Element – Heating (277 V.) (10.7 kW) (CE10FD)	1
17	00-862059-00003	Element – Heating (277 V.) (8 kW) (CE10HD)	1
18	00-862057-00001	Element – Heating (208 V.) (8 kW) (CE6HD)	1
19	00-862057-00002	Element – Heating (230 V.) (8 kW) (CE6HD)	1
20	00-862057-00003	Element – Heating (277 V.) (8 kW) (CE6HD)	1
21	00-862058-00004	Element – Heating (208 V.) (10.7 kW) (CE10FD)	1
22	00-862058-00005	Element – Heating (230 V.) (10.7 kW) (CE10FD)	1
23	00-862058-00006	Element – Heating (277 V.) (10.7 kW) (CE10FD)	1
24	00-862058-00001	Element – Heating (208 V.) (8 kW) (CE10HD)	1
25	00-862058-00002	Element – Heating (230 V.) (8 kW) (CE10HD)	1
26	00-862058-00003	Element – Heating (277 V.) (8 kW) (CE10HD)	1
27	01-235381	Pin – Rear Fan Guard	1
28	01-235382	Pin – Lower Fan Guard (CE6HD & CE10HD)	1
29	01-235446	Pin – Lower Fan Guard (CE10FD)	1
30	01-235378	Guide – Rack (CE6HD)	1
31	01-235445	Guide – Rack (CE10FD)	1
32	01-235377	Guide – Rack (CE10HD)	1

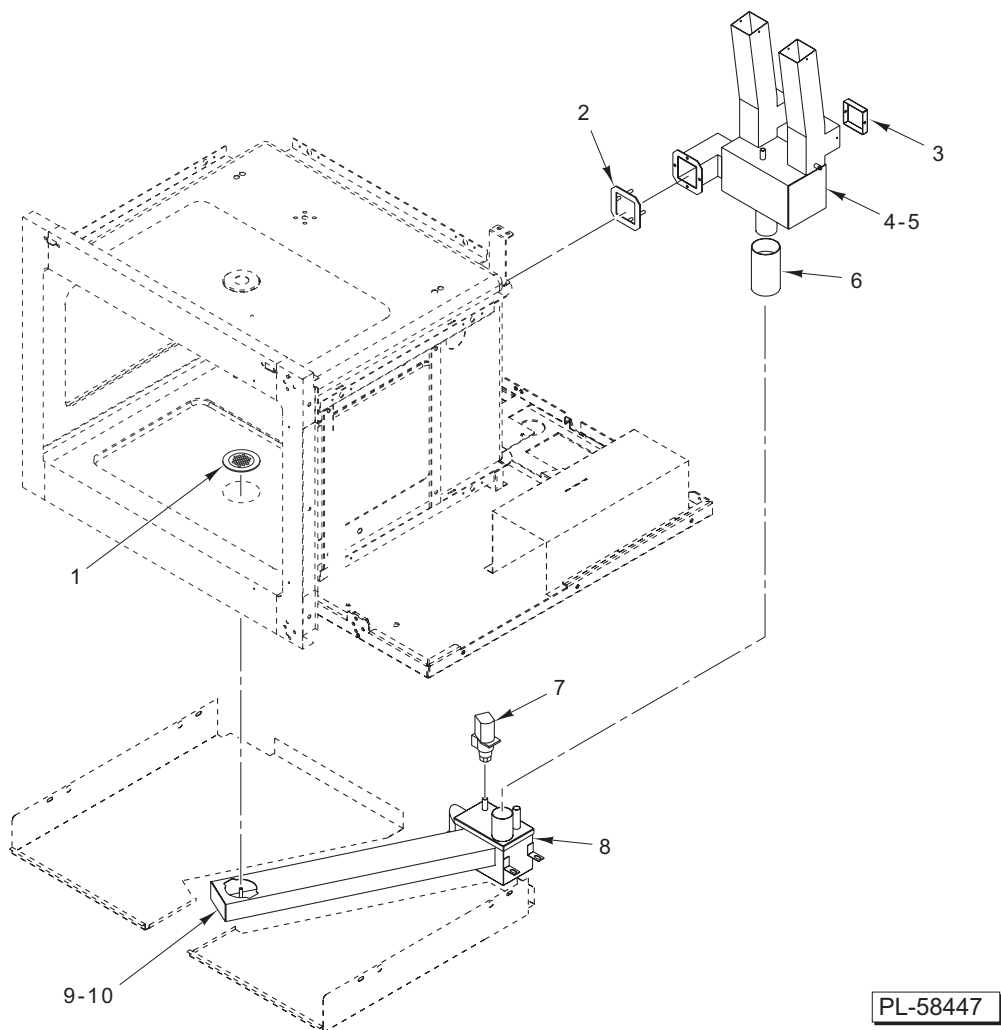


PL-58442

CAVITY & HEATING ELEMENTS (20 RACK)

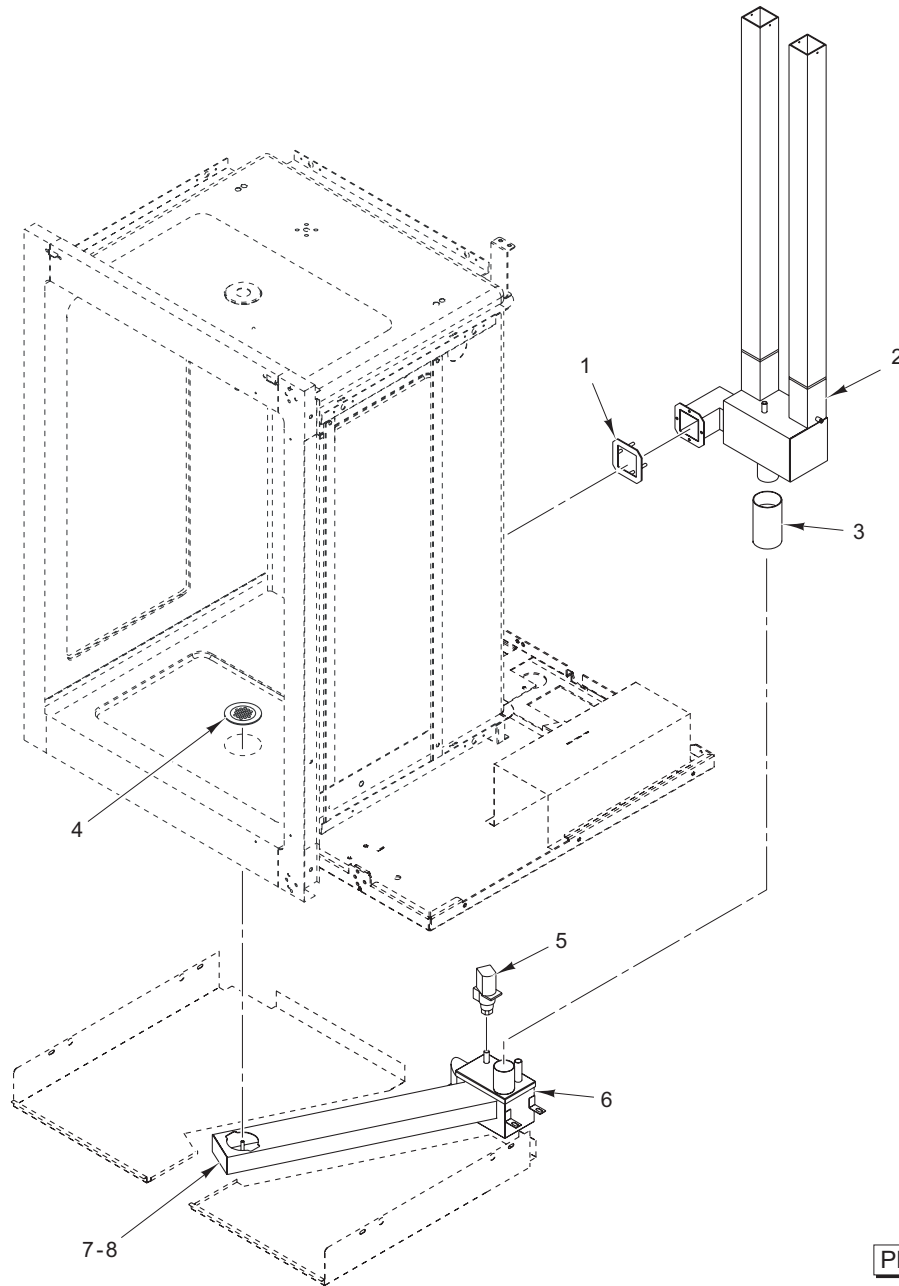
CAVITY & HEATING ELEMENTS (20 RACK)

ILLUS. PL-58442	PART NO.	NAME OF PART	AMT.
1	01-235305	Support – Guide.....	2
2	01-235445	Guide – Rack (CE20FD).....	1
3	01-235377	Guide – Rack (CE20HD).....	1
4	01-235383	Pin – Upper Fan Guard.....	1
5	01-235381	Pin – Rear Fan Guard.....	2
6	01-235528	Support – Heater.....	1
7	00-862059-00001	Element – Heating (208 V.) (8 kW) (CE20HD).....	1
8	00-862059-00004	Element – Heating (208 V.) (10.7 kW) (CE20FD).....	1
9	00-862059-00002	Element – Heating (230 V.) (8 kW) (CE20HD).....	1
10	00-862059-00005	Element – Heating (230 V.) (10.7 kW) (CE20FD).....	1
11	00-862059-00003	Element – Heating (277 V.) (8 kW) (CE20HD).....	1
12	00-862059-00006	Element – Heating (277 V.) (10.7 kW) (CE20FD).....	1
13	00-862058-00001	Element – Heating (208 V.) (8 kW) (CE20HD & CE20FD).....	1
14	00-862058-00002	Element – Heating (230 V.) (8 kW) (CE20HD & CE20FD).....	1
15	00-862058-00003	Element – Heating (277 V.) (8 kW) (CE20HD & CE20FD).....	1
16	01-235528	Support – Heater.....	1
17	00-862059-00001	Element – Heating (208 V.) (8 kW) (CE20HD).....	1
18	00-862059-00004	Element – Heating (208 V.) (10.7 kW) (CE20FD).....	1
19	00-862059-00002	Element – Heating (230 V.) (8 kW) (CE20HD).....	1
20	00-862059-00005	Element – Heating (230 V.) (10.7 kW) (CE20FD).....	1
21	00-862059-00003	Element – Heating (277 V.) (8 kW) (CE20HD).....	1
22	00-862059-00006	Element – Heating (277 V.) (10.7 kW) (CE20FD).....	1
23	00-862058-00001	Element – Heating (208 V.) (8 kW) (CE20HD & CE20FD).....	1
24	00-862058-00002	Element – Heating (230 V.) (8 kW) (CE20HD & CE20FD).....	1
25	00-862058-00003	Element – Heating (277 V.) (8 kW) (CE20HD & CE20FD).....	1
26	01-235382	Pin – Lower Fan Guard (CE20HD).....	1
27	01-235446	Pin – Lower Fan Guard (CE20FD).....	1
28	01-235381	Pin – Fan Guard.....	1
29	01-235522	Guard – Fan.....	1
30	01-235445	Guide – Rack (CE20FD).....	1
31	01-235377	Guide – Rack (CE20HD).....	1
32	01-235524	Pipe – External Vaporizer.....	1



BOILERLESS DRAIN ASSEMBLY (6 & 10 RACK)

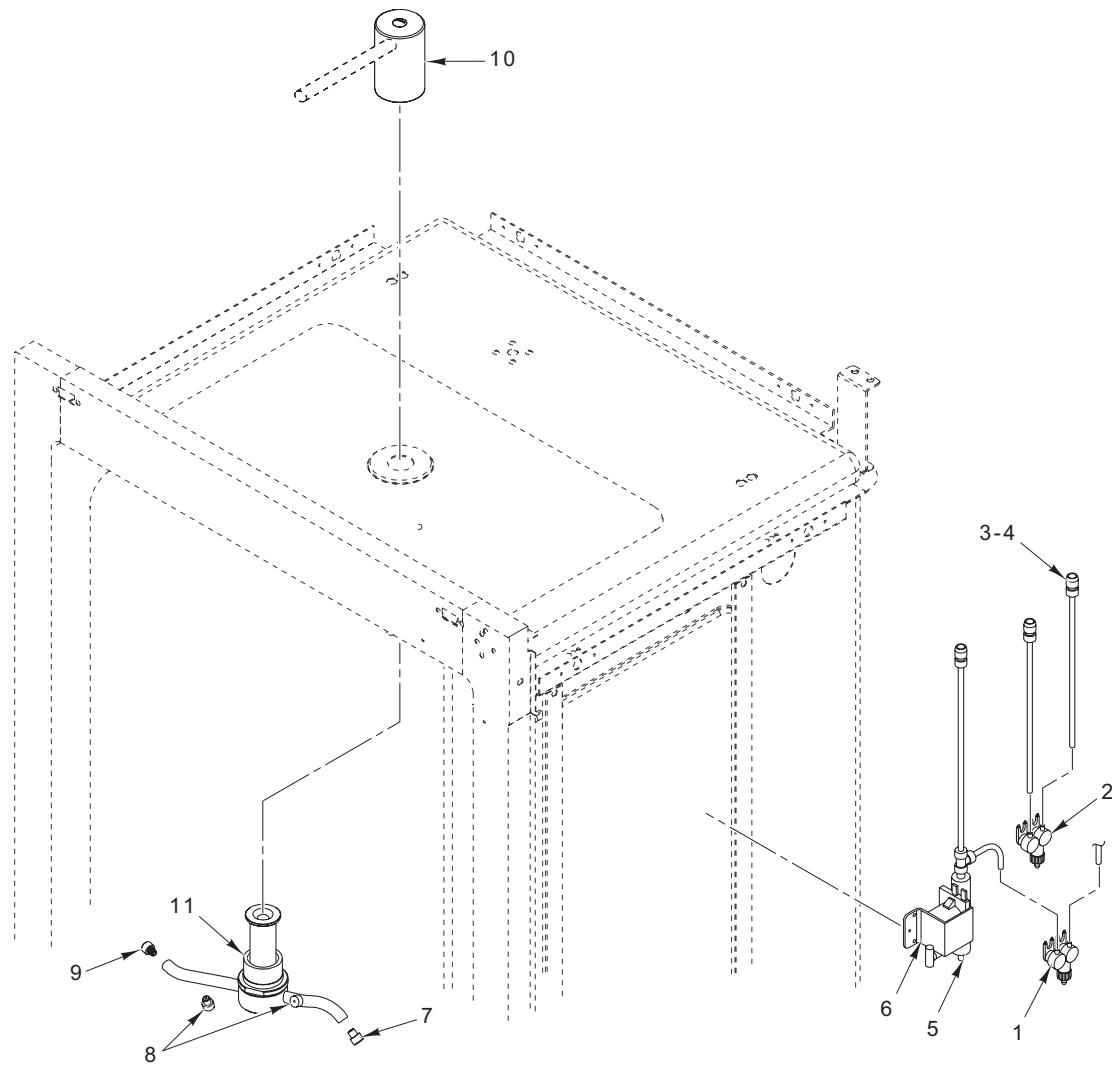
ILLUS. PL-58447	PART NO.	NAME OF PART	AMT.
1	01-235304	Grid – Drain	1
2	01-235436	Flange – Vent Box Coupling	1
3	01-235420	Plug – Vent Box	1
4	01-235418	Box – Vent (CE10HD & CE10FD).....	1
5	01-235419	Box – Vent (CE6HD).....	1
6	01-235421	Pipe – Rubber.....	1
7	01-235424	Valve – Vent Box Solenoid.....	1
8	01-235426	Cover – Drain Box Inspect.....	1
9	01-235423	Tube – Drain (CE6HD & CE10HD).....	1
10	01-235452	Tube – Drain (CE10FD).....	1



PL-58448

BOILERLESS DRAIN ASSEMBLY (20 RACK)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-58448			
1	01-235436	Flange – Vent Box Coupling	1
2	01-235513	Box – Vent	1
3	01-235421	Pipe – Rubber.....	1
4	01-235304	Grid – Drain	1
5	01-235424	Valve – Vent Box Solenoid.....	1
6	01-235426	Cover – Drain Box Inspection	1
7	01-235452	Tube – Drain (CE20FD)	1
8	01-235423	Tube – Drain (CE20HD).....	1

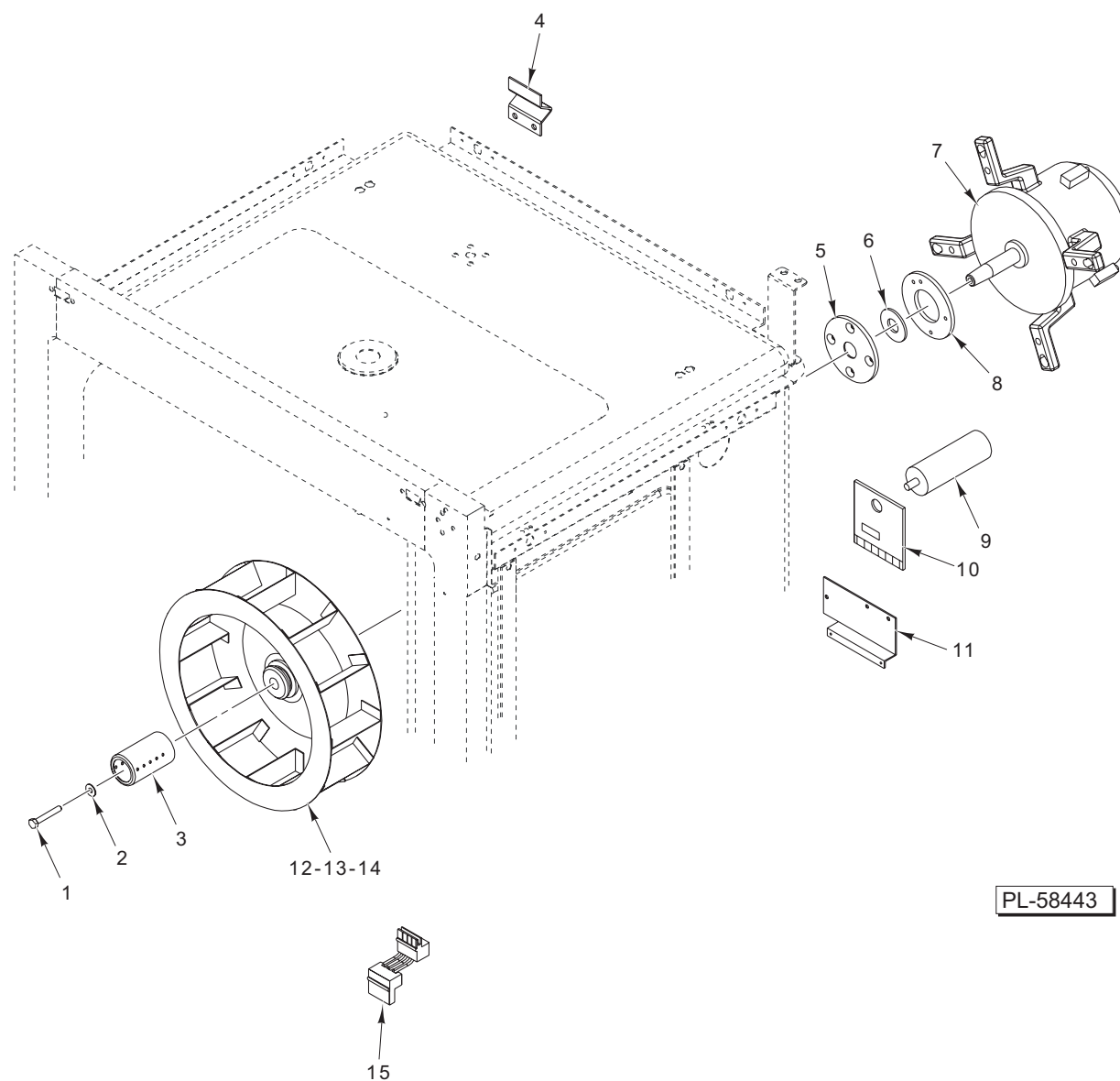


PL-58444

WASH ARM & DETERGENT PUMP

WASH ARM & DETERGENT PUMP

ILLUS. PL-58444	PART NO.	NAME OF PART	AMT.
1	01-235250	Valve – Dual Solenoid.....	1
2	01-235250	Valve – Dual Solenoid.....	1
3	01-235503	Tubing System Group (CE6HD, CE10FD, & CE10HD).....	1
4	01-235504	Tubing System Group (CE20FD & CE20HD).....	1
5	01-235411	Tube – Detergent.....	1
6	01-235818	Pump – Detergent.....	1
7	01-235399	Injector – Wash.....	1
8	01-235399	Injector – Wash.....	2
9	01-235400	Injector – Wash (1.5 mm).....	1
10	01-235579	Wash Assy.	1
11	01-235581	Drive Assy.– Wash (Incls. Items 7, 8, & 9).....	1



PL-58443

CONVECTION UNIT

ILLUS. PL-58443	PART NO.	NAME OF PART	AMT.
1	01-235525	Screw M8 x 25 (Left).....	1
2	01-235387	Washer.....	1
3	01-235523	Vaporizer.....	1
4	01-235417	Holder – High Limit Probe.....	1
5	01-235394	Flange – Motor Coupling	1
6	01-235396	Gasket – Drive Shaft Ring	1
7	01-235393	Motor – Fan	1
8	01-235395	Flange – C	1
9	01-235398	Capacitor – Motor	1
10	01-235012	Board – Motor Reverse.....	1
11	01-235478	Support – Cable.....	1
12	01-235375	Fan (CE6HD).....	1
13	01-235374	Fan (CE10HD, CE20HD, & CE20FD).....	1
14	01-235521	Fan (CE10FD)	1
15	01-235519	Board – Fan Reverse (CE20HD & CE20FD).....	1
	01-235521	Fan – Bottom (CE20FD).....	1